



Confederation of Indian Industry



22nd

National Award for

Excellence in Energy Management **2021**

JSW STEEL COATED PRODUCTS LIMITED KALMESHWAR

Better Everyday

Presenter:-1) Mr. Sanjeev Goyal - DGM
2) Mr. J.H. Nigam-AGM 9823338194
3) Mr. P. Karmarkar-Assist. manager
4) Mr. Ankush Hiware- Jr. Manager

CII National Energy Efficiency Circle Competition



JSW GROUP



Mr. Sajjan Jindal

Chairman & Managing Director

**JSW Steel
JSW Energy
JSW Cement
JSW Paints
JSW Infrastructure**



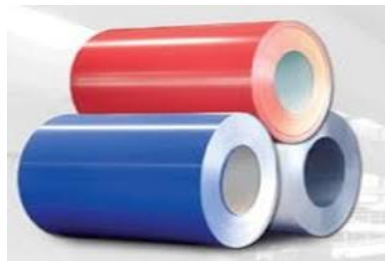
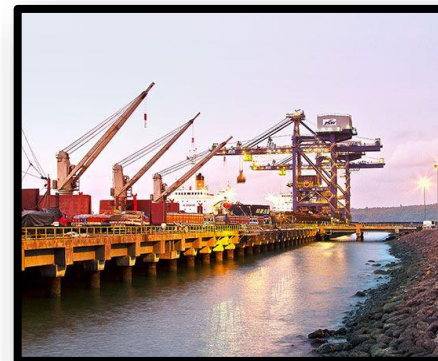
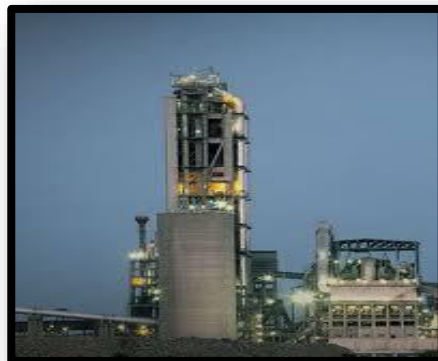
Mr. Parth Jindal

Managing Director

**JSW Cement
JSW Paints**



AT A GLANCE



JSW STEEL PRODUCTS

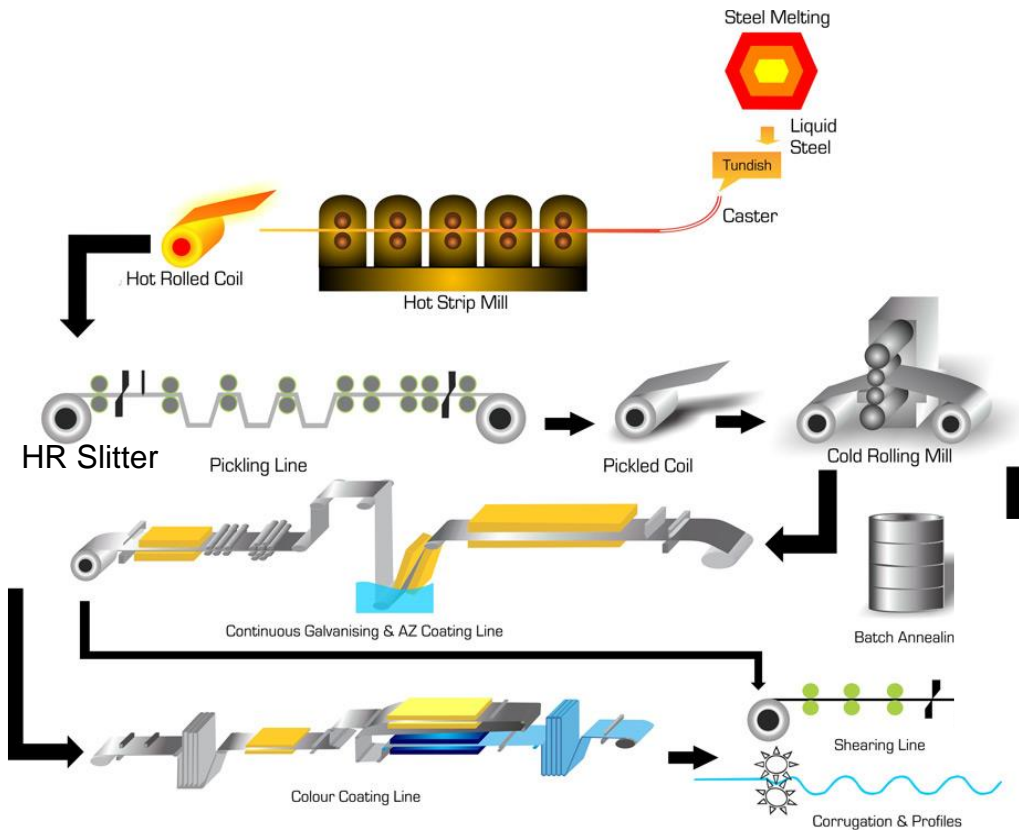


PROCESS OVERVIEW

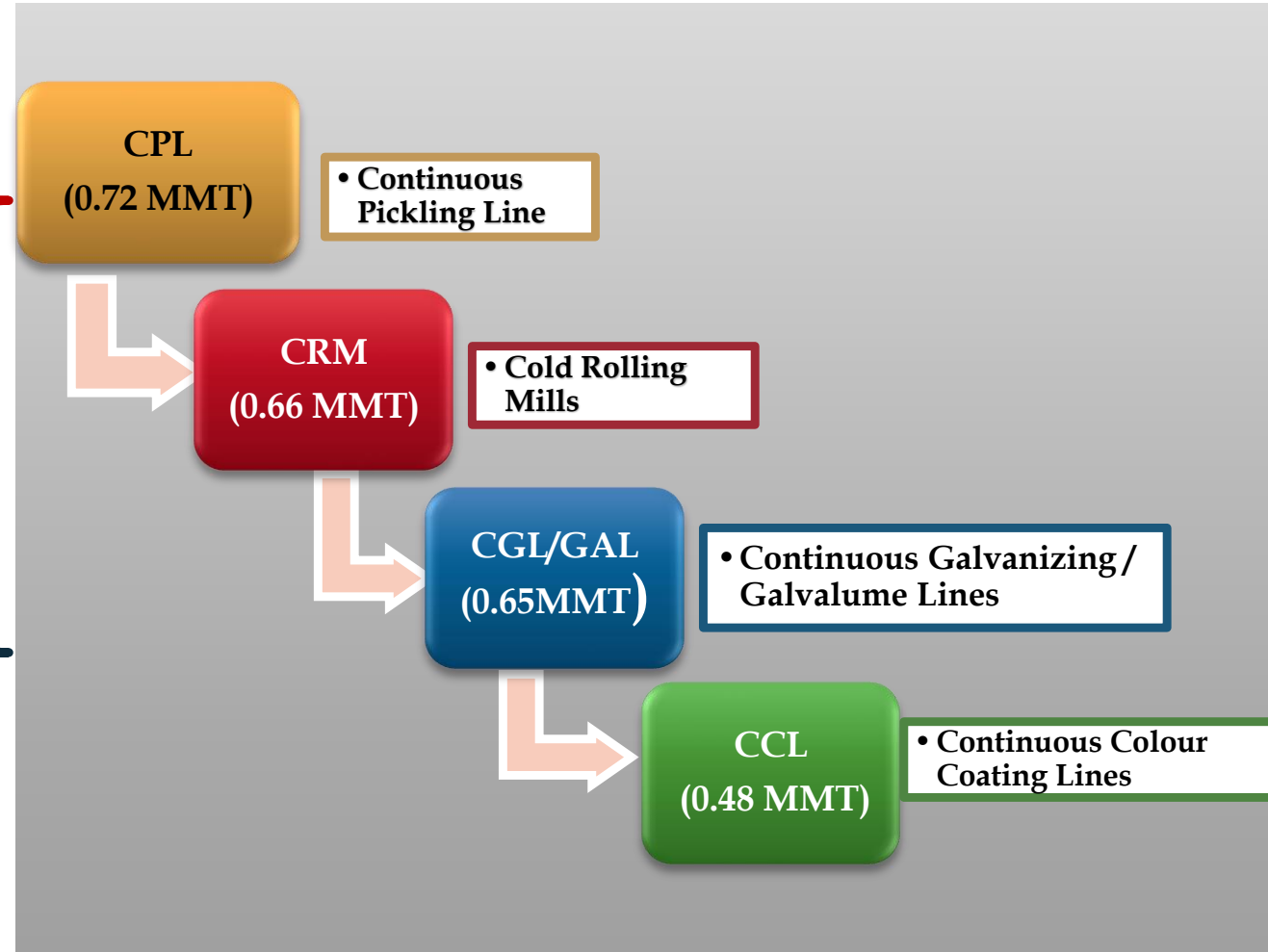


JSW Steel

KALMESHWAR



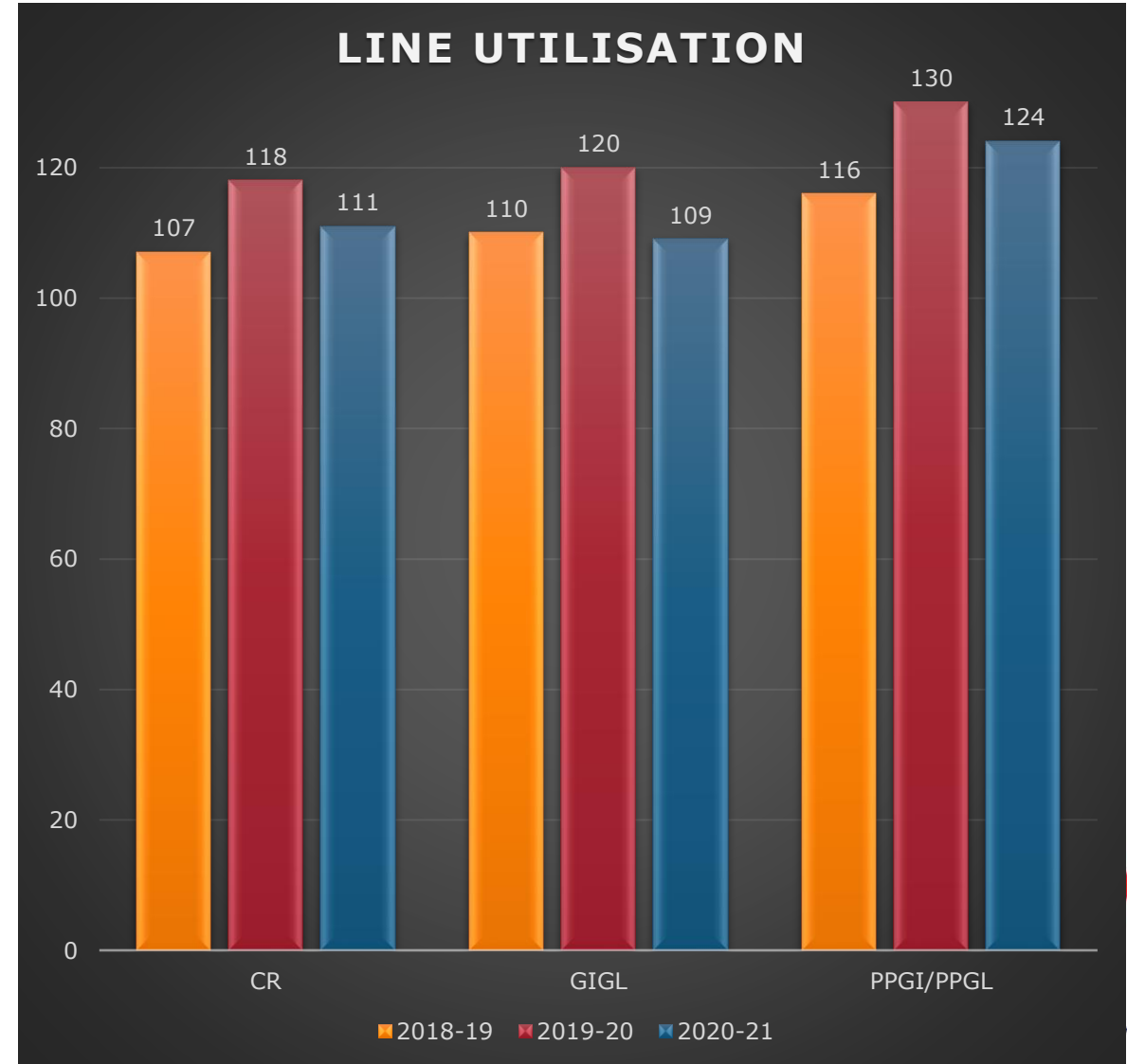
JSWSCPL



COVID IMPACT PLANT CAPACITY UTILIZATION



Parameter	FY	FY	FY
Cold Rolled Coil	2018-19	2019-20	2020-21
Installed Capacity MT	600000	600000	600000
Actual Production MT	642656	712262	668960
Utilization	107	118	111
GI/GL (Galvanizing & Galvalume Plane)	2018-19	2019-20	2020-21
Installed Capacity MT	580000	580000	580000
Actual Production MT	641717	700264	631462
Utilization	110	120	109
CCL(Color Coated Products)	2018-19	2019-20	2020-21
Installed Capacity MT	192000	192000	192000
Actual Production MT	222002	250893	238670
Utilization	116	130	124



GALVALUME -1 LINE (IMPROVEMENT- 1.71%)

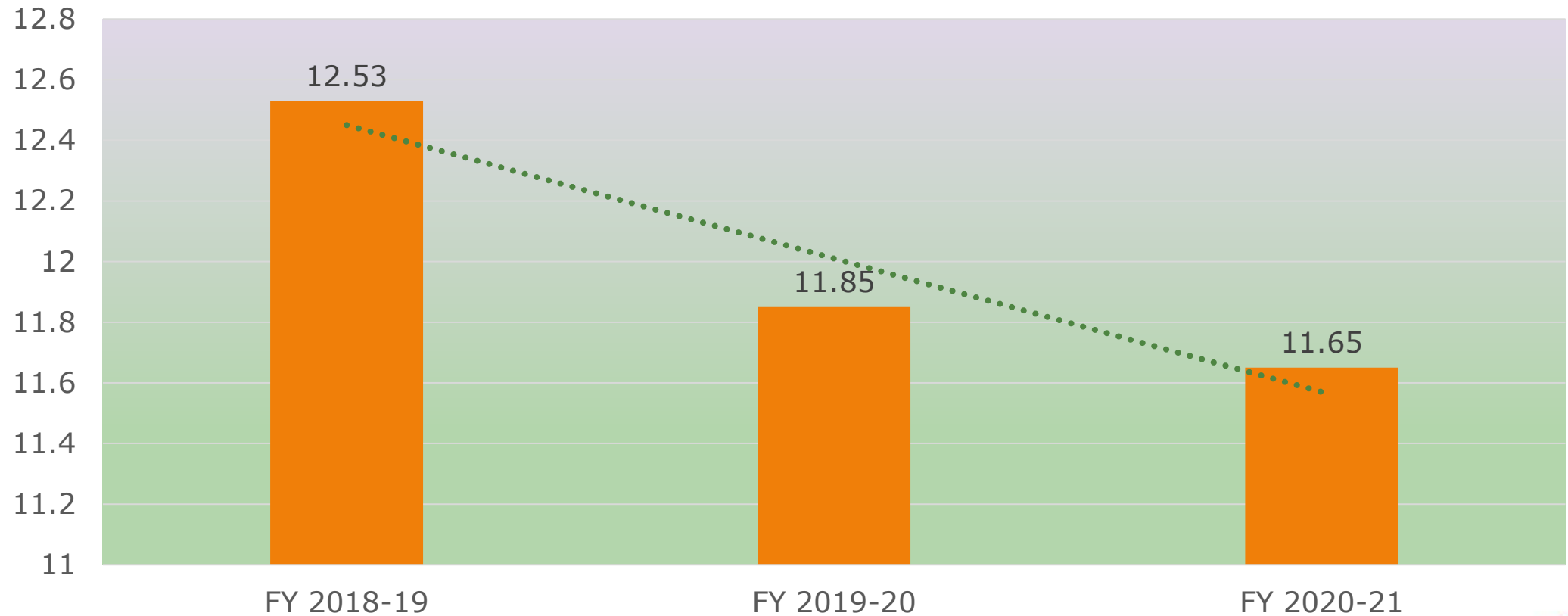


LINE SPEED INCREASED FROM 160 TO 180mpm

Specific propane consumption reduced from 11.85 to 11.54 kg/ MT

Specific energy reduced from 0.218 Gcal/MT to 0.216 Gcal/MT in Galvalume-1 line

GAL-1 Line Propane Consumption in Kg/MT



CCL -2 LINE

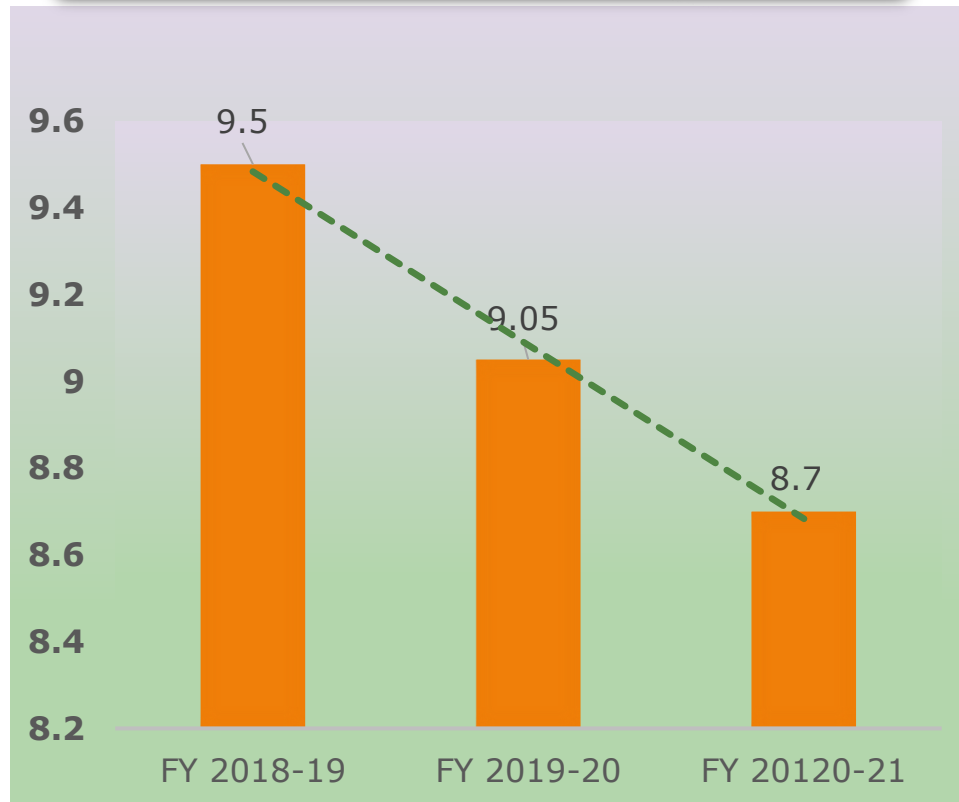


LINE SPEED INCREASED FROM 100 TO 120 mpm

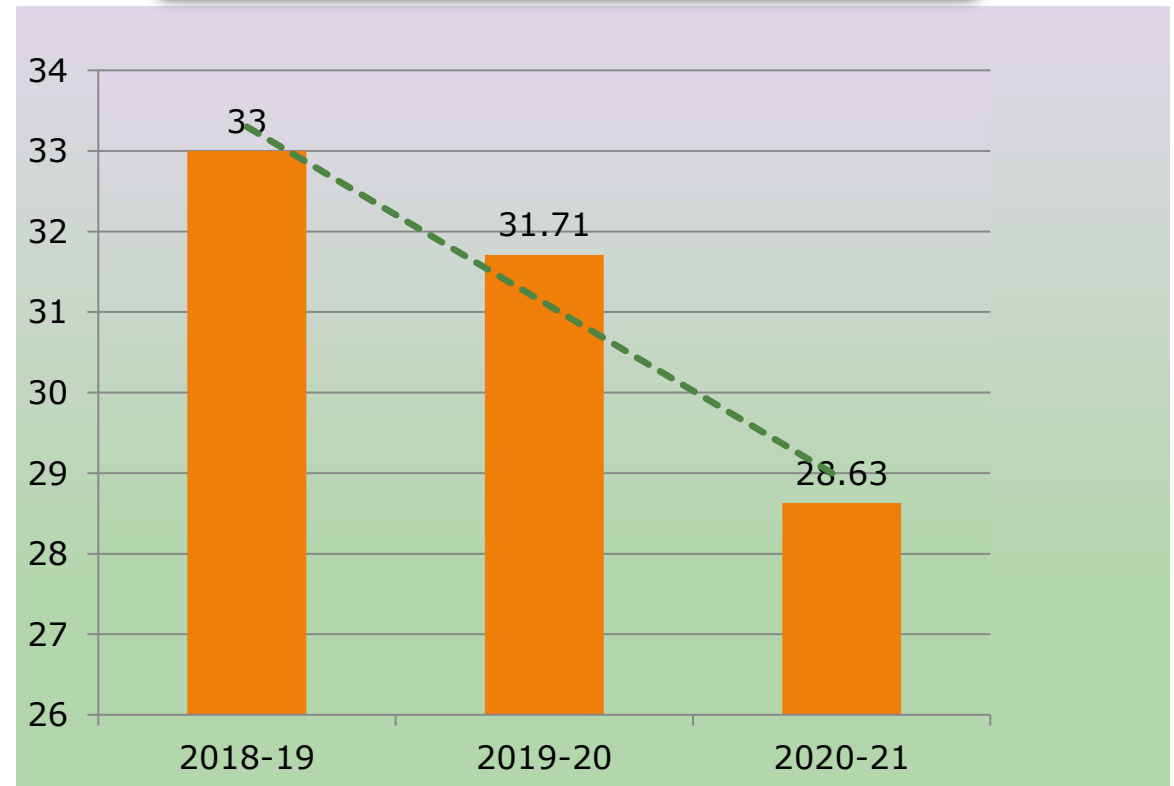
Specific propane consumption reduced from 9.05 kg/MT to 7.74 kg/MT

Specific Power consumption reduced from 31.71 kWh/MT to 28.63 kWh/MT in CCL-2 line

CCL-2 PROPANE CONS. KG/MT



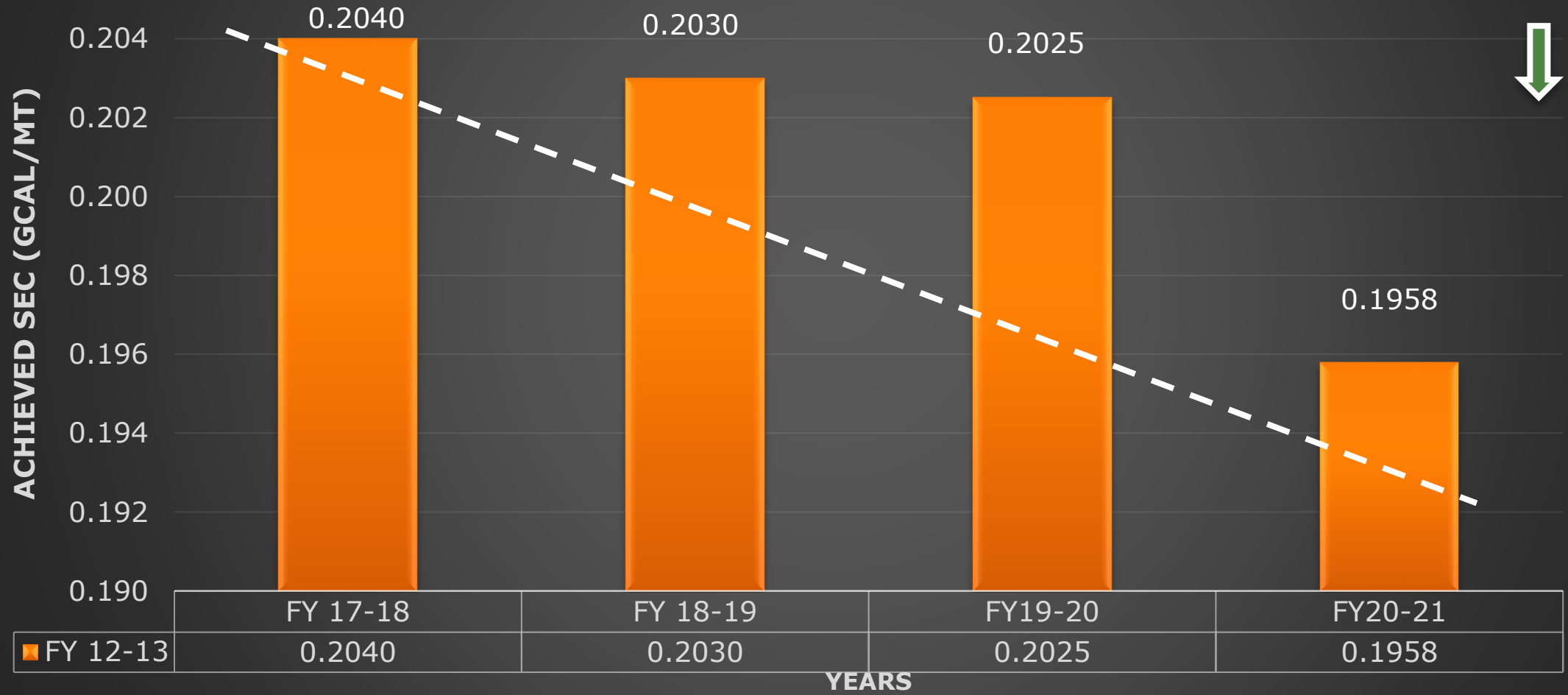
CCL-2 POWER CONS. KG/MT



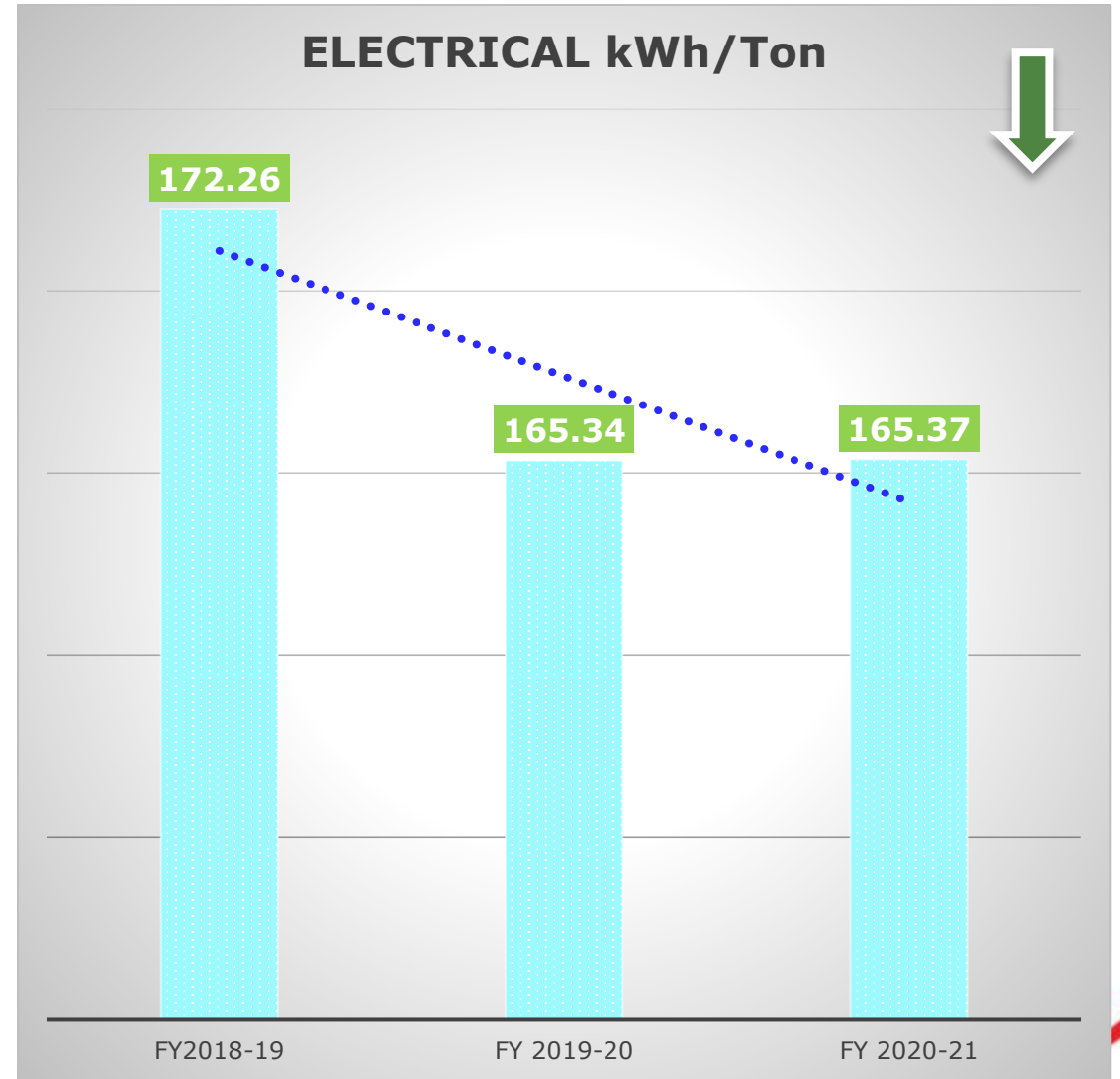
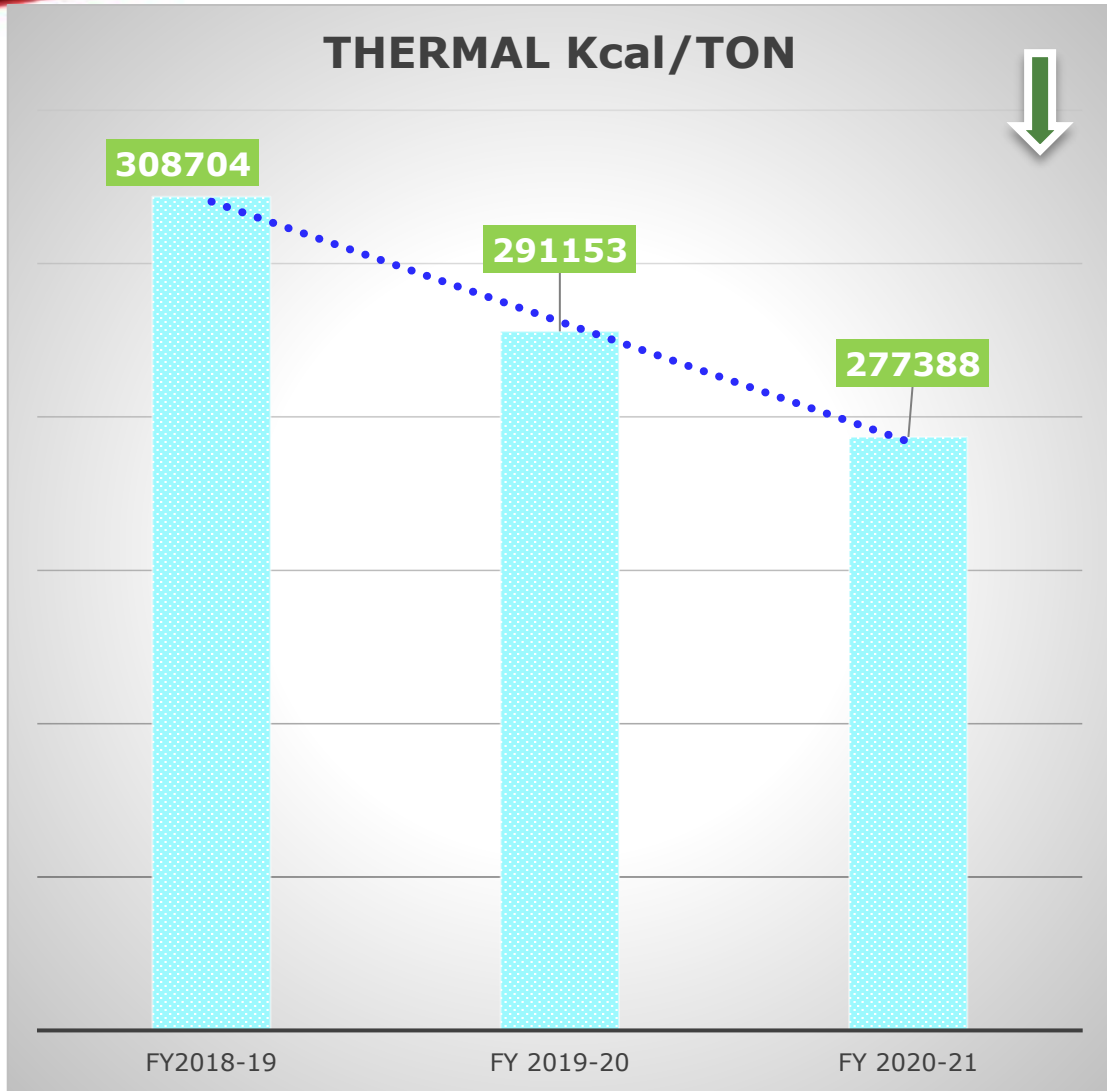
SPECIFIC ENERGY CONSUMPTION (GCAL/MT) 2018-21



ACHIEVED SEC (GCAL/MT)



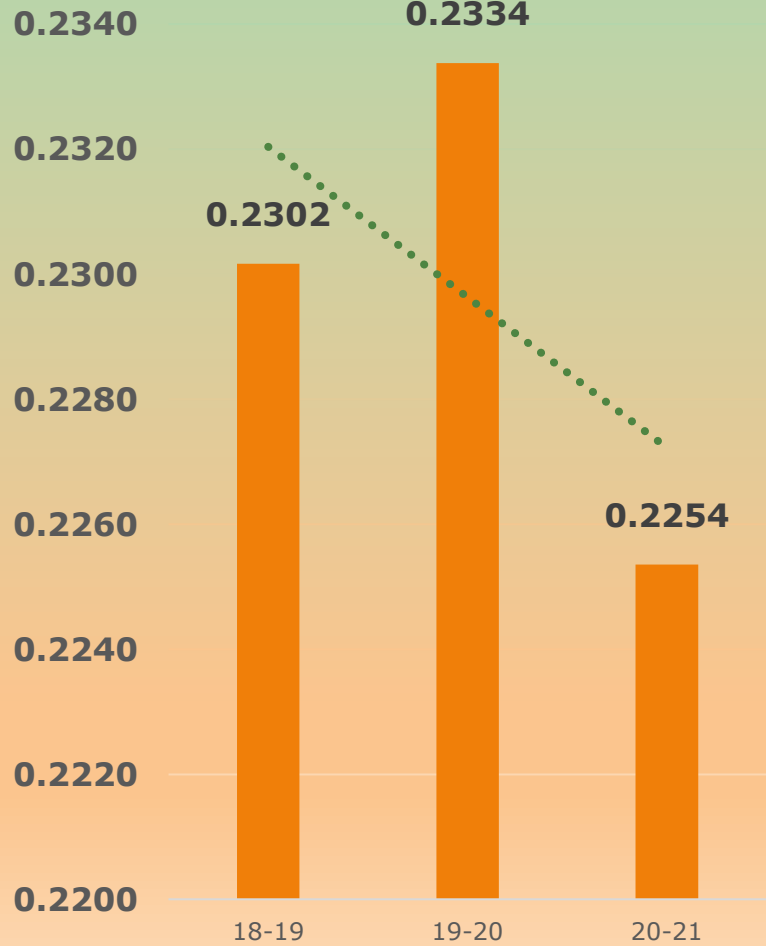
SPECIFIC ENERGY CONSUMPTION (THERMAL AND ELECTRICAL TREND)



PRODUCT SPECIFIC ENERGY CONSUMPTION IN CAL/MT

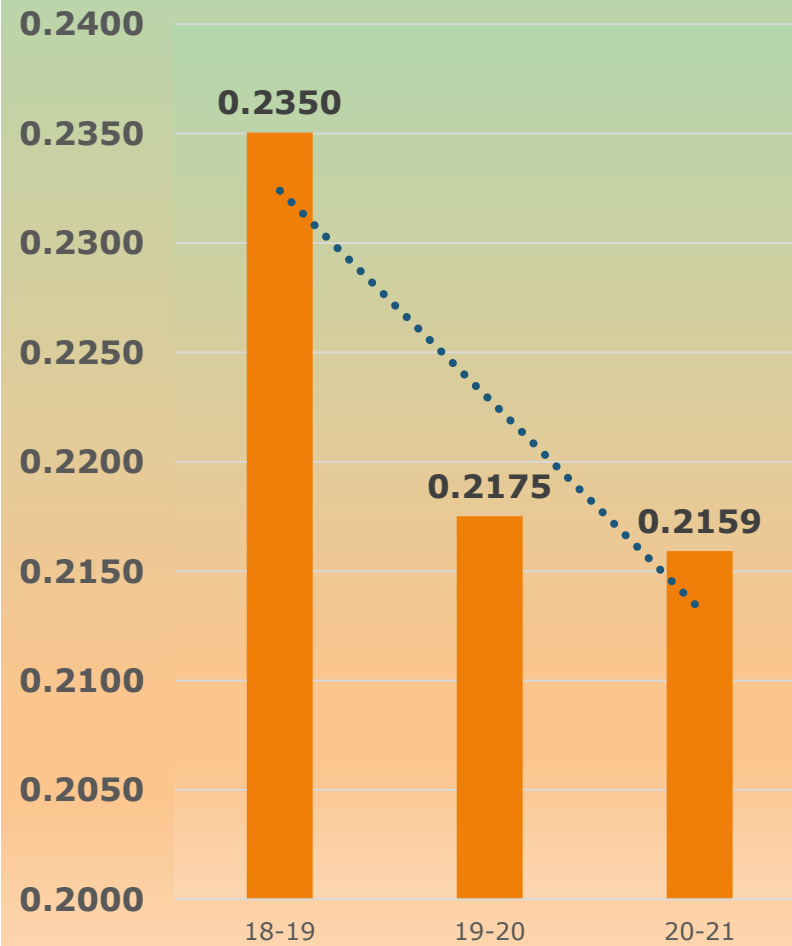
IMPROVEMENT %

GALVANISING



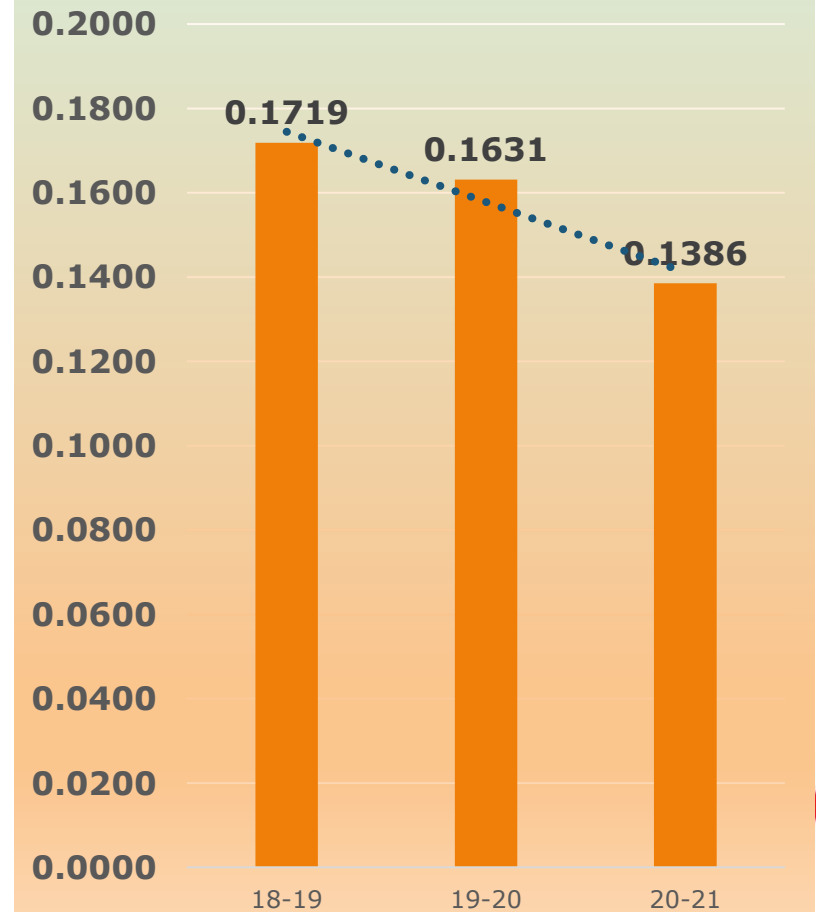
IMPROVEMENT %

GALVALUME



IMPROVEMENT %

COLOUR COATING



ENCON MEASURES FOR IMPROVEMENT



S. No	Project Description FY 2020-21	Savings (Lakhs kWh)	Savings Fuel (Million KCal)	Savings (Lakh Rs)	Investment (Million Rs.)
1	CCL2 line speed Enhancement from 100 MPM to 120 MPM capacity utilization during thinner gauge (Power 32 to 27kWh/Mt)	10	1920	142	1.50
2	CCL1 line speed Enhancement from 45 MPM to 60 MPM capacity utilization during thinner gauge (Power 36 to 31 kWh/Mt)	3.6	432	41.2	0.05
3	Previously compressed air power was 27500 kWh per day for KLM plant now plant running at 25000 kWh per day by modification in piping circuit & VFD drives for compressor	8.75		61.25	1
4	Galvalume Speed Enhancement of upto 180mpm.		505	21.107	10



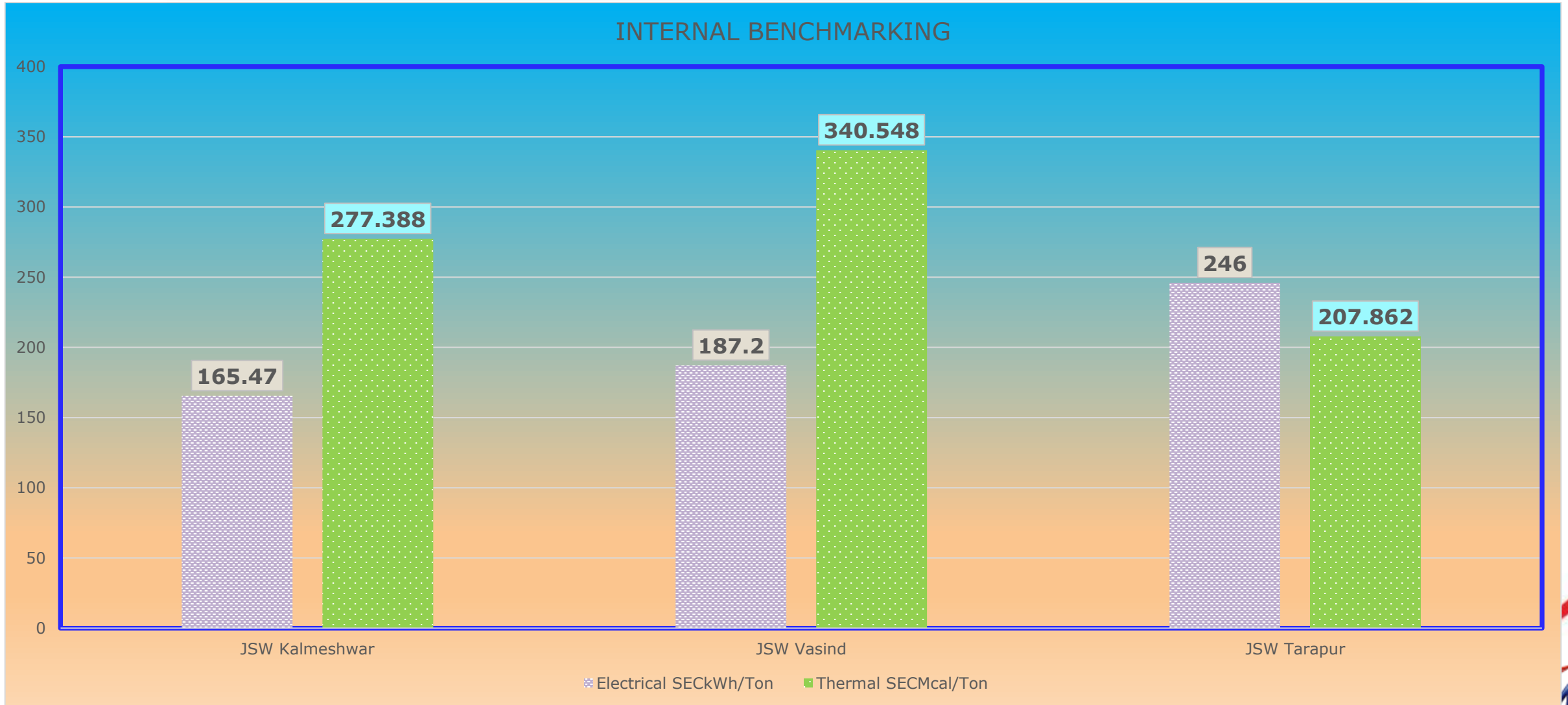
INTERNAL BENCH MARKING WITH SIMILAR PROCESS

Sr No.	Equipment	CGL-2					CGL1				
			Conn. Load (KW)	Controlled through	Control Method	Power Cons./Day		Conn. Load (KW)	Drive Status	Control Method	Power Cons./Day
11	Cold Well Motor		110	Y-D	ON / OFF	1750		75	Y-D	Open Loop	1100
12	Cooling Tower Fan		22	DOL	Close Loop	300		22	AC Drive	Close Loop	250
12	Entry Looper		132	AC Drive	Part of Line Drive	10		55	Hyd/ Y-D	Open Loop	1100
13	Exit Looper		132	AC Drive	Part of Line Drive	10		55	Hyd/ Y-D	Open Loop	1100
14	Entry Hyd Power Pack		18.5	Dol/ Y-D	Open loop	2100		22	DOL	Open Loop	1800
15	Exit Hyd Power Pack		18.5	Dol/ Y-D	Open loop			22	DOL	Open Loop	
16	TLL/SPM Hyd Power Pack		22	Dol/ Y-D	Open loop			22	DOL	Open Loop	
17	Quench Tank Pump		11	AC Drive	Open Loop			11	DOL	Open Loop	
19	Compressor		160	Y-D	Closed Loop		3000		75	Y-D	

SEC ELECTRICAL AND THERMAL INTERNAL BENCHMARKING



INTERNAL BENCHMARKING WITHIN THE GROUP



EXTERNAL BENCH MARKING



1 Following the best historical data as Target

2 Internal bench marking with similar lines of the plant comparing the energy consumption

3 Comparing SEC of similar manufacturing like Tarapur, Vasind, Kalmeshwar Units and following the best Engineering practices

4 Comparing Energy consumption Data of similar manufacturing facilities in India

5 Usually follow recognized accepted good Engineering Practices

6 Cross Location Energy Audits & best practices horizontal deployment

7 Rolling, Galvanizing & Colour Coating meets for sharing best practices for respective process

PAT-II TARGETS AS PER GAZETTE OF INDIA (SEC-MTOE/MT)



TARGETS -SHORT/LONG TERM

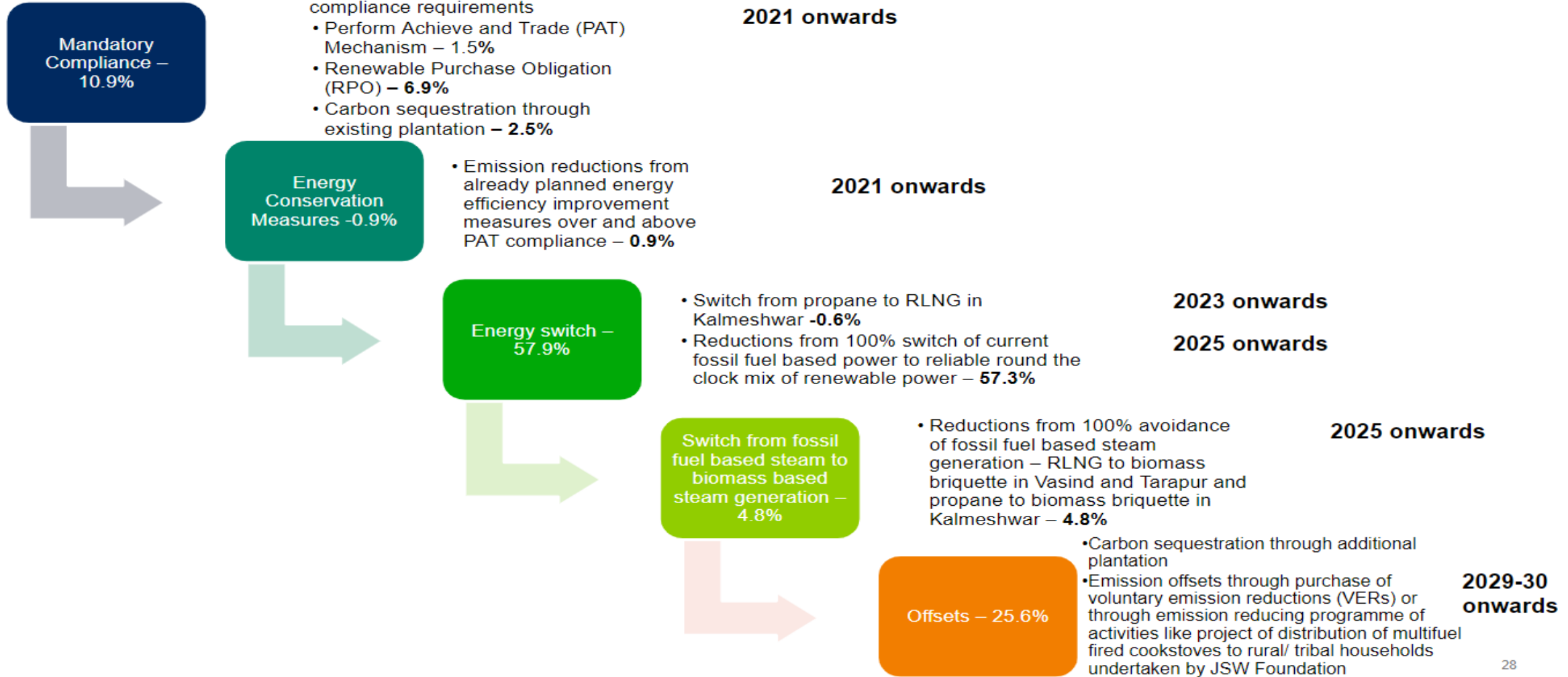
Energy & CO2 Target FY22			Energy & CO2 Target FY30		
Parameter	Unit	KLM	Parameter	Unit	KLM
Equivalent Production	MT	1066218	Equivalent Production	MT	1066218
Specific Energy Consumption	GCal/t	0.415	Specific Energy Consumption	GCal/t	0.362
Energy Consumption	GCal	442481	Energy Consumption	GCal	385971
CO2 Emission	tCO2	206846	CO2 Emission	tCO2	77834

Sl. No.	Target Parameter	UOM	Target for FY 22	21-22 Actual	Target for 2030
1.	Renewable Energy Consumption	MWh	1) 1+3 MWh – Rooftop Solar		0.0 MWh (RPO)
2.	Specific GHG emissions (Scope 1 + Scope 2)	tCO2e/t (product)	0.194	0.195	Carbon Neutrality
3.	Specific fresh water consumption	m3/t (product)	0.50	0.43	Water Neutrality
4.	Specific waste generation	kg/t (product)	68	70.72	52
5.	Waste recycled/utilised	%	97	99.5	99

ROADMAP TO ACHIEVE GLOBAL BENCHMARK



Proposed CFMP – with Timelines and % Reduction of FY 30 baseline



Mandatory Compliance – 10.9%

- Reductions from regulatory compliance requirements
 - Perform Achieve and Trade (PAT) Mechanism – 1.5%
 - Renewable Purchase Obligation (RPO) – 6.9%
 - Carbon sequestration through existing plantation – 2.5%

2021 onwards

Energy Conservation Measures -0.9%

- Emission reductions from already planned energy efficiency improvement measures over and above PAT compliance – 0.9%

2021 onwards

Energy switch – 57.9%

- Switch from propane to RLNG in Kalmeshwar -0.6%
- Reductions from 100% switch of current fossil fuel based power to reliable round the clock mix of renewable power – 57.3%

2023 onwards

2025 onwards

Switch from fossil fuel based steam to biomass based steam generation – 4.8%

- Reductions from 100% avoidance of fossil fuel based steam generation – RLNG to biomass briquette in Vasind and Tarapur and propane to biomass briquette in Kalmeshwar – 4.8%

2025 onwards

Offsets – 25.6%

- Carbon sequestration through additional plantation
- Emission offsets through purchase of voluntary emission reductions (VERs) or through emission reducing programme of activities like project of distribution of multifuel fired cookstoves to rural/ tribal households undertaken by JSW Foundation

2029-30 onwards



MAJOR ENCON PROJECTS FY 2021-22



Sr. No	Name of Project	Expected Benefit in Energy	Project Cost (Rs in Crs)
1	RPO Obligation compliance with Roof Top Solar Electrical Power (1+3 MWp)	Sustainability	6.0
2	New Color Coating line with Highest Fuel Efficiency of 0.3 MTPA	Spec. Energy 0.14 GCal /MT w.r.t existing level of 0.18 GCal /MT	220
3	Propane fired Tube Boiler	Pollution control & subsequently improve boiler efficiency w.r.t to present	3.0
4	Galvalume Speed Enhancement of 200mpm	Capacity utilization optimization & subsequently improve energy efficiency	10.0
5	DC to AC Conversion of CGL 1 Line	Saving of approx. 2 Lacs unit/ month	4.50
6	CCL2 line speed enhancement up to 150MPM	Saving of Approx. 10 lacs unit/Annum	8.0
7	Improving Efficiency of CGL1 Furnace	Reduction in Sp. Energy to 0.19 G Cal /MT from 0.23 G Cal/Mt	9.00
8	Energy Efficient IE3 Motors	Reduction in Electrical Power	0.75
		Total	261

ENERGY SAVING PROECTS LAST THREE YEARS



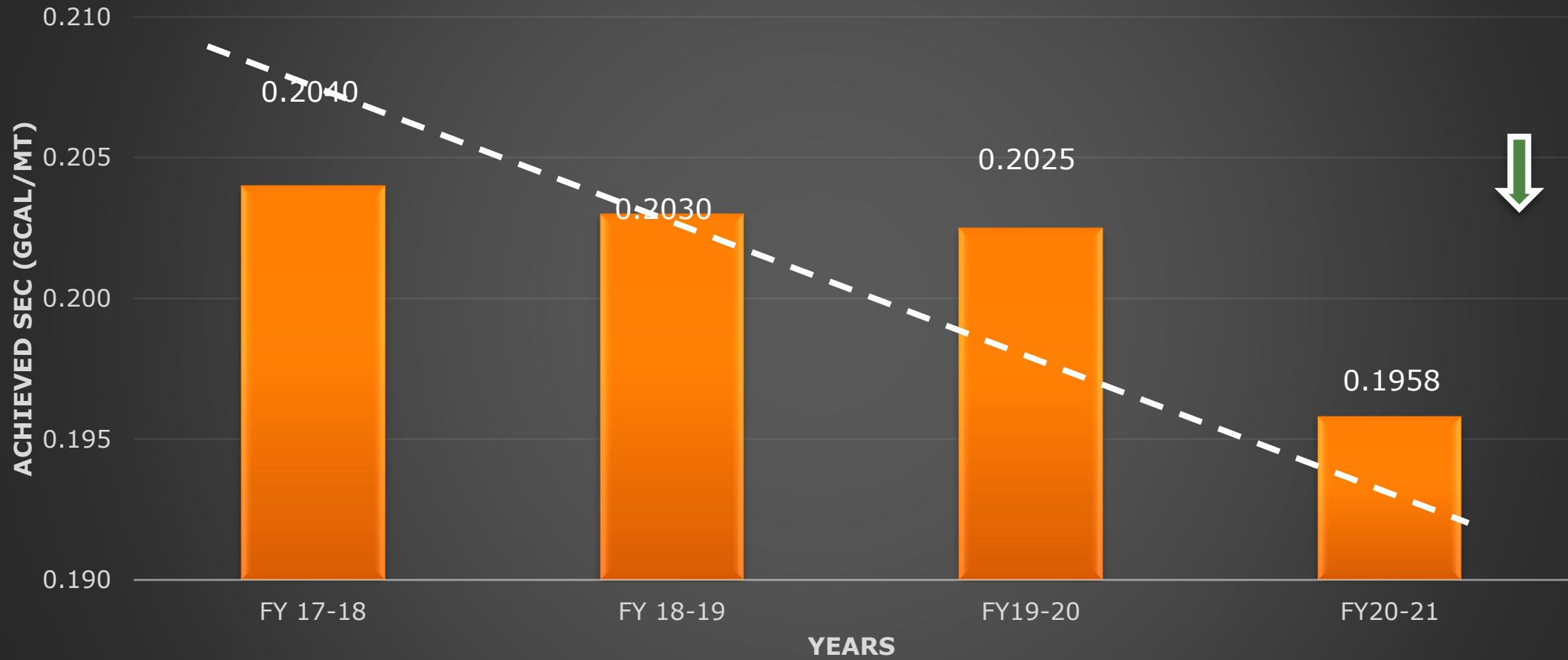
Year	No. of energy saving projects	Investment INR million	Electrical saving (Million Kwh)	Thermal saving million (Kcal/Mtoe)	Savings (INR Million)	Impact on SEC (Electrical Thermal)
FY 2018-19	7	51.33	2.800	4345.88	21.34	(Electrical Thermal)
FY 2019-20	15	32.82	3.390	5309.66	24.13	(Electrical Thermal)
FY 2020-21	4	90.15	0.891	10756.17	53.02	(Electrical Thermal)



REDUCTION IN SPECIFIC ENERGY CONSUMPTION (GCAL/MT)

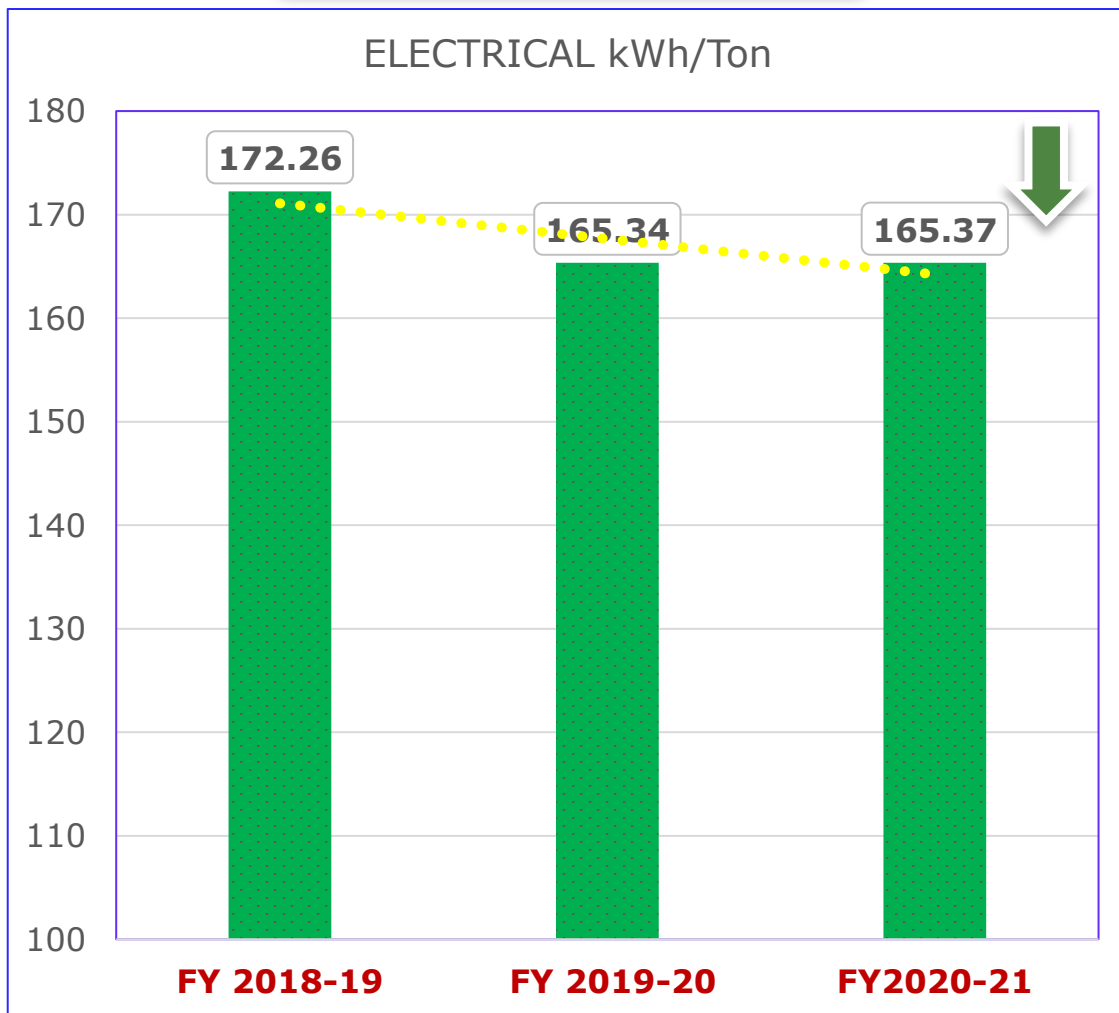


ACHIEVED SEC (GCAL/MT)

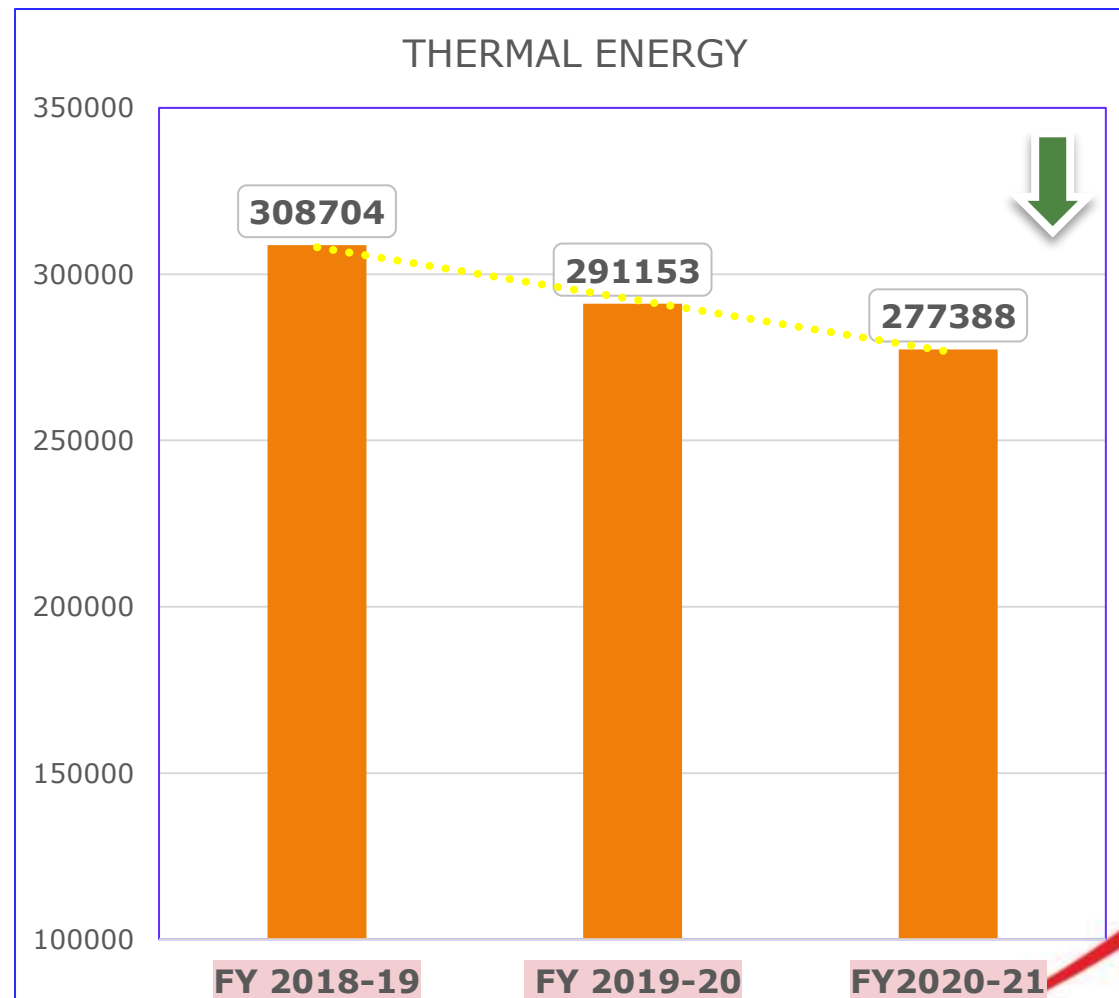


REDUCTION IN SPECIFIC ENERGY

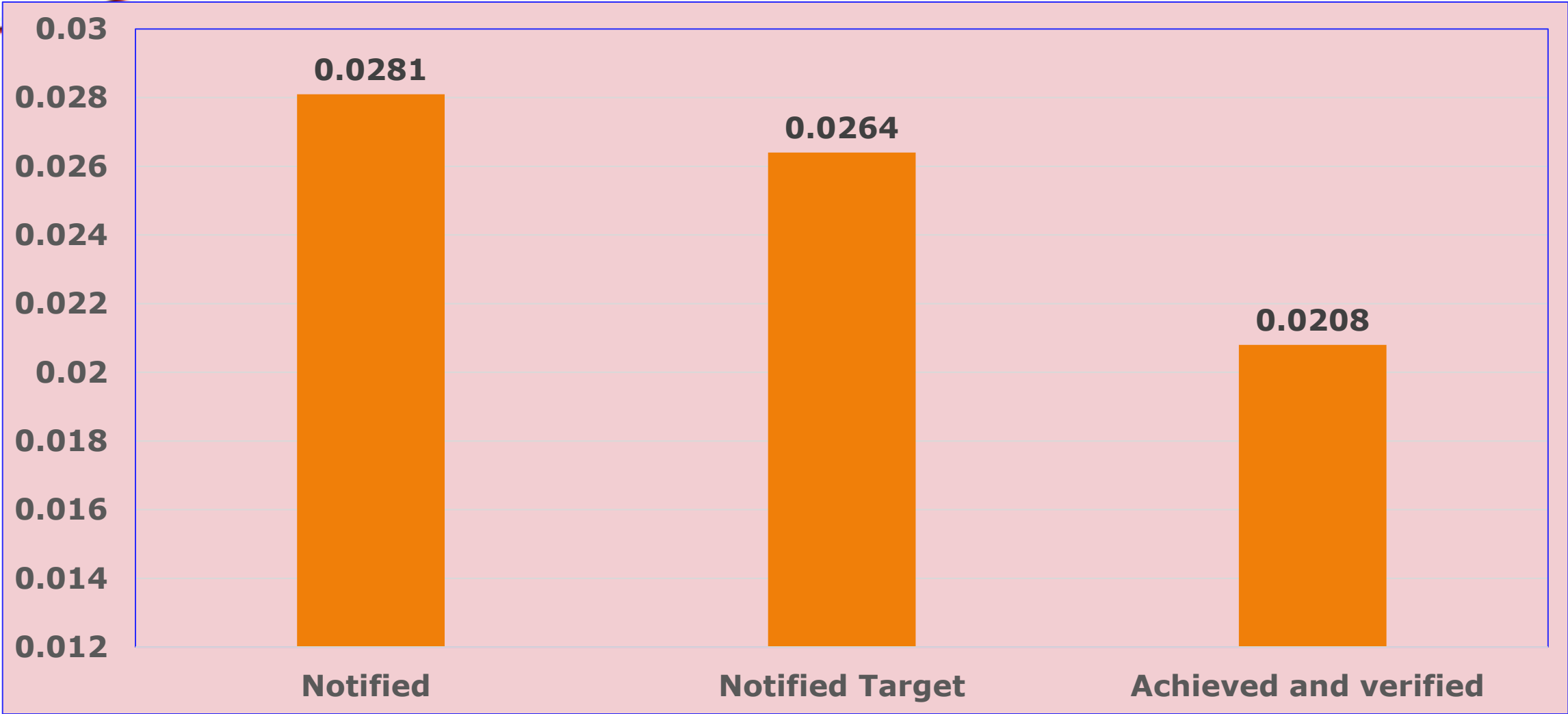
ELECTRICAL KWH/TON



THERMAL KCAL/TON



PAT-2 ENERGY CONSUMPTION (MTOE/T)



4779-ESCERT RECOMMENDED/AWAITED

INNOVATIVE PROJECT-UTILITIES(COMPRESSOR)

BEFORE



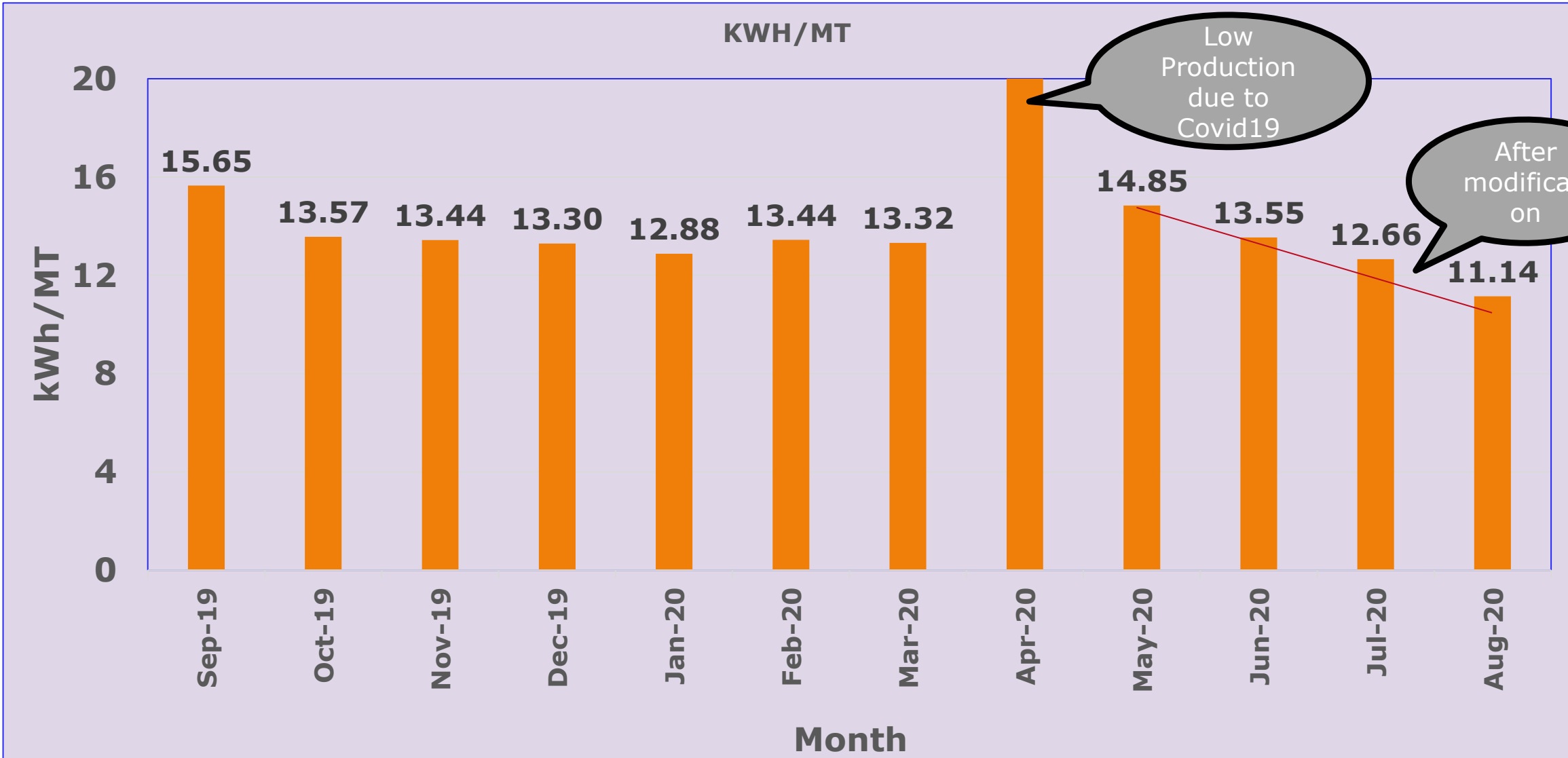
Consumption trend before improvement : 13.5 kWh/MT
Consumption trend after improvement : 12.3 kWh/MT
Energy saving due to improvement : 1.2 kWh/MT
Energy saving for 65000MT coated production : 78000 kWh/month
Cost of electricity per unit : 7.0 INR
Monthly saving of electricity in INR : 546000 INR
Yearly saving of electricity in INR : 6552000 INR

AFTER



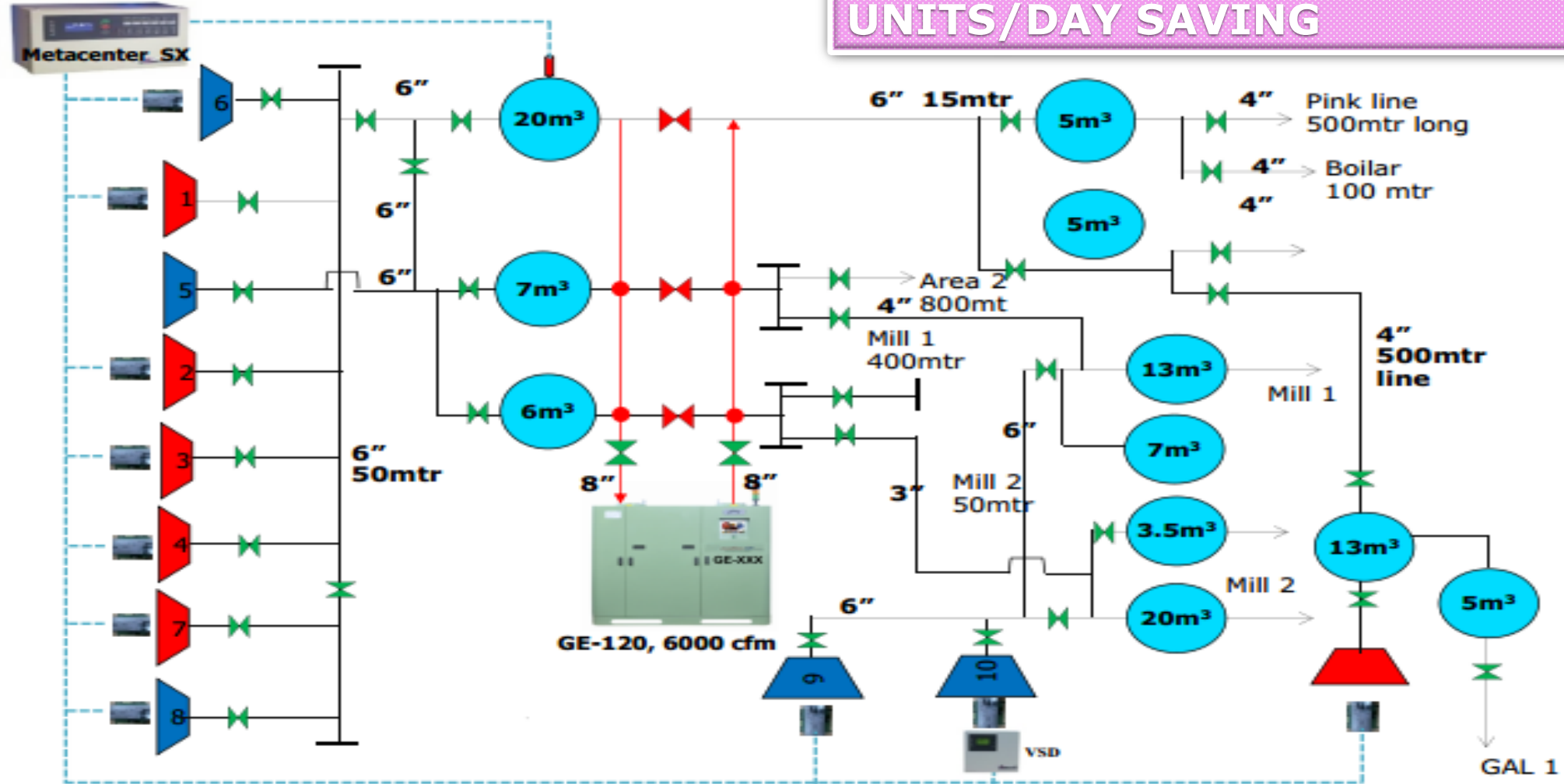
	Before	After
4000 CFM Comp.	6.8	6.4
Compressor-6	6.6	6.3
Compressor-7	6.6	6.3
Compressor-8	6.6	6.2
MILL SD	6.2	5.5
MILL VFD	6.2	5.2
CCL-2 A	6	5.2 & Stopped (Ready to start)
CCL-2 B	6.5	5.3 & Stopped (Ready to start)
CGL-1	5.7	5.2 & Stopped (Ready to start)
GALVA	6	5.2 & Stopped (Ready to start)

Compressed Air Consumption Pattern



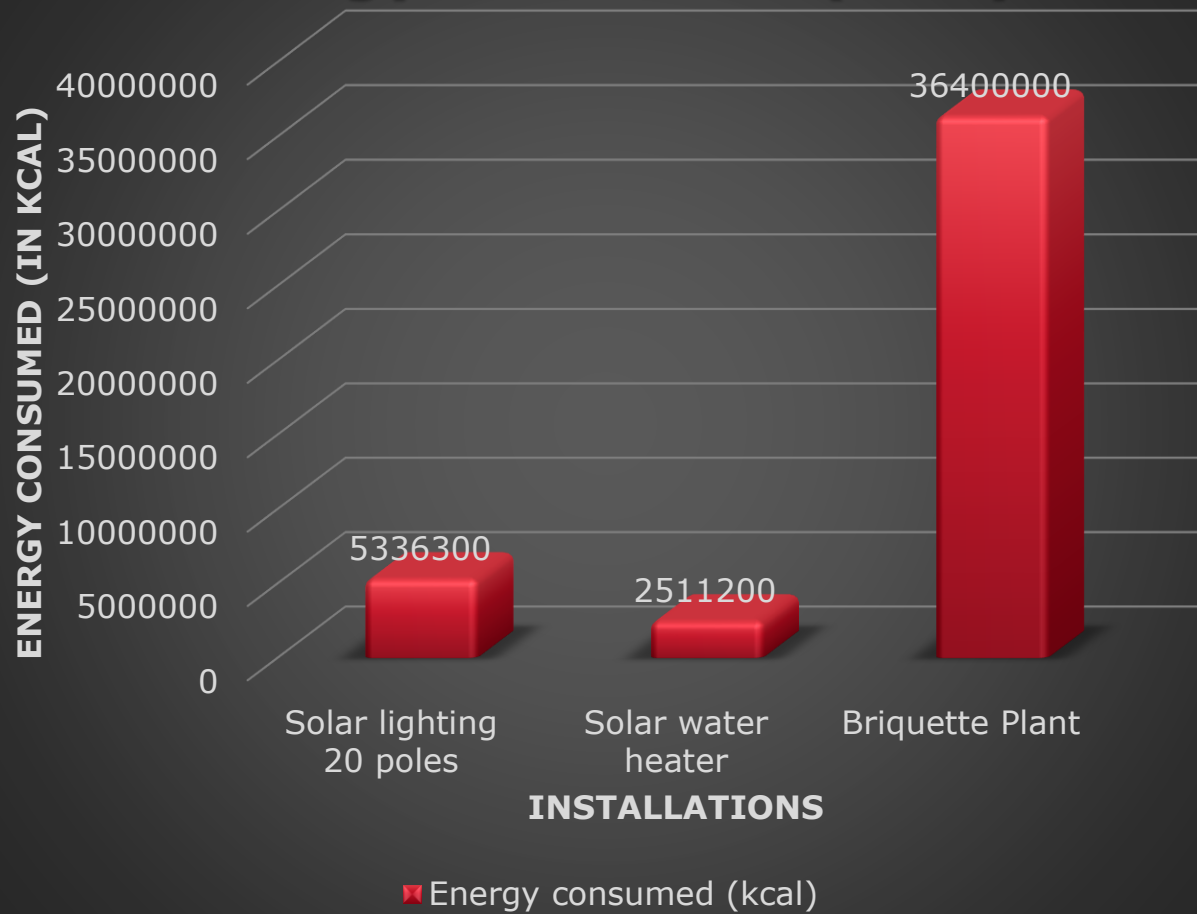
INSTALLATION OF SUPPLY SIDE FLOW CONTROLLER

INSTALLATION OF DEMAND SIDE CONTROLLER FOR ADDITIONAL 2000 UNITS/DAY SAVING



RENEWABLE ENERGY USAGE

Energy consumed (kcal)



Renewable Energy from Solar Lighting = 0.533 MTOE

Renewable Energy from Solar water Heater = 0.2511 MTOE

Renewable Energy from Briquette Plant = 3.6 MTOE

Total Energy Used in Plant = 33,000 MTOE

% of Renewable Energy used = 0.133

▪ Renewable Energy Usage = 0.133%

PROPOSED RENEWABLE ENERGY – SOLAR ROOF TOP 1+3 MW

INSTALLATION OF SOLAR ROOF TOP 1MWP' BY JAN 22



**Total proposed solar power AC capacity : 4 MWp
1MWp Generation 1520278 units/year**

**Open Access power consumption trend before
improvement : 15-16 MWh/hr**

**Open Access power consumption trend after
improvement : 13-14 MWh/hr**

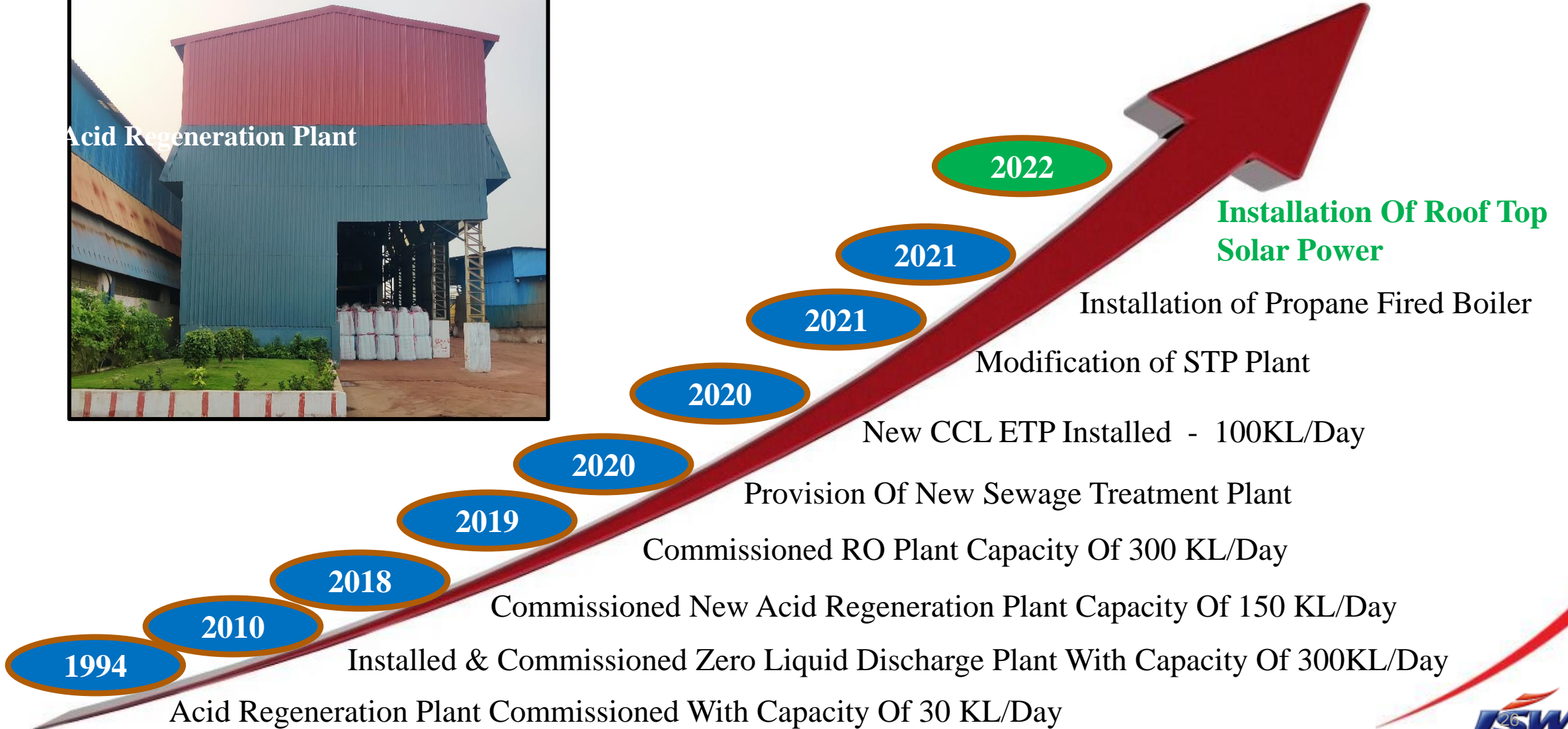
**Per unit cost of Open Access power : 6.5 INR
Per unit cost of Solar power : 3.6 INR**

Savings per year : 1,66,40,203 INR

**RPO obligation 110.9 lakh kWh.
Solar and non solar.**

WASTE UTILIZATION AND MANAGEMENT

A Journey Of A Thousand Miles Begins With A Single Step In The Right Direction



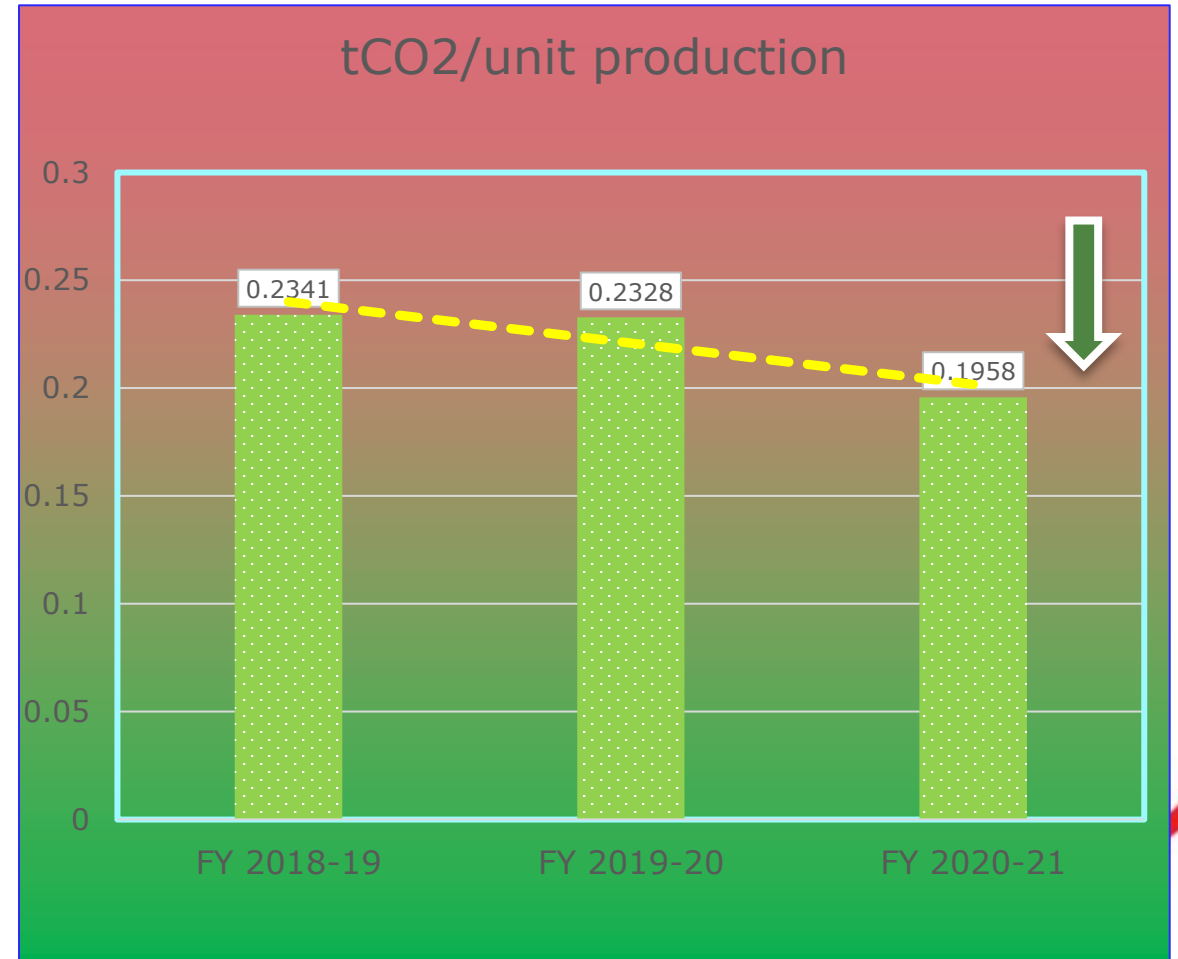
WASTE UTILAZATION AND MANAGEMENT

Sl. No.	Parameter	UOM	FY 21 YTD (Actuals)	Target for FY 22	Cumm FY 22 Actual	Target for 2030
1.	Specific fresh water consumption	m3/t (product)	0.57	0.50	0.43	Water Neutrality
2	Waste recycled/utilised	%	99	97	99.5	99

GHG INVENTORISATION

Reduction In GHG Intensity

Year	Scope 1 (tCO ₂)	Scope 2 (tCO ₂)	TOTAL Emissions (tCo ₂)	Production (MT)	GHG Intensity
18-19	62038	94035	156073	666705	0.2341
19-20	69421	97269	166690	715902	0.2328
20 -21	66882	90209	157091	668960	0.1958

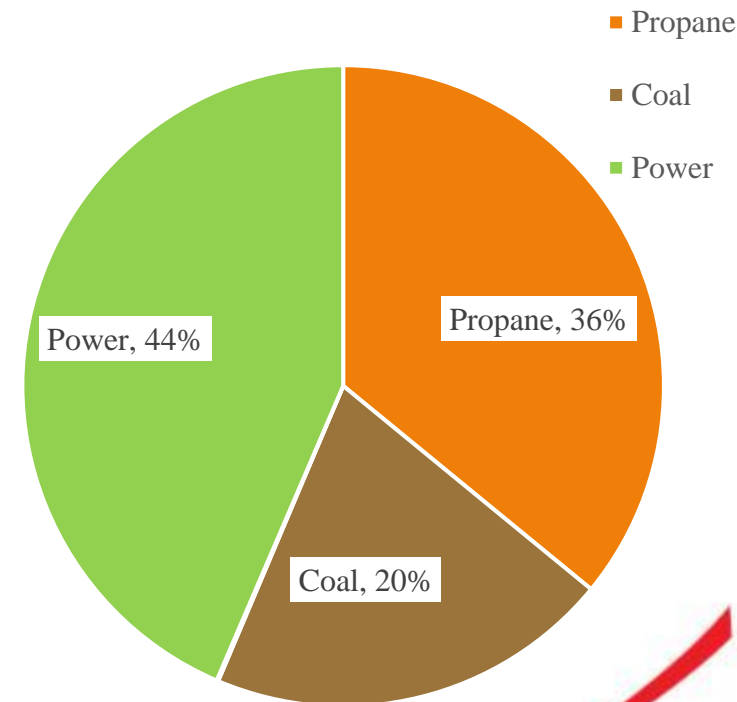


GHG INVENTORISATION

Management Commitment Towards Carbon Neutrality

Parameters	Unit	Scope-1			Scope-2	Total
		Propane	Coal	Diesel	Power	
CO2 Emissions	tCO2	67496	38392	156	81788	187831

S.No	Activities planned for reduction of carbon footprint	Target Year	Reduction in Emission (tCO2)	% of Total Emission
1	Reduction in emission due to switching from coal fired to propane fired boiler	FY 21-22	20929	11.1
2	Reduction in emissions due to fuel substitution from Propane to RLNG	FY 24-25	7237	3.9
3	Reduction due to Planned Energy Savings Projects	FY 23-24	19541	10.4
4	Reduction due to Solar roof top project 4MW	FY 23-24	4723	2.5
5	Thermal Power to be replaced by Hybrid Renewable Power	FY25-26	81788	44
TOTAL			134218	71.9



GHG INVENTORISATION

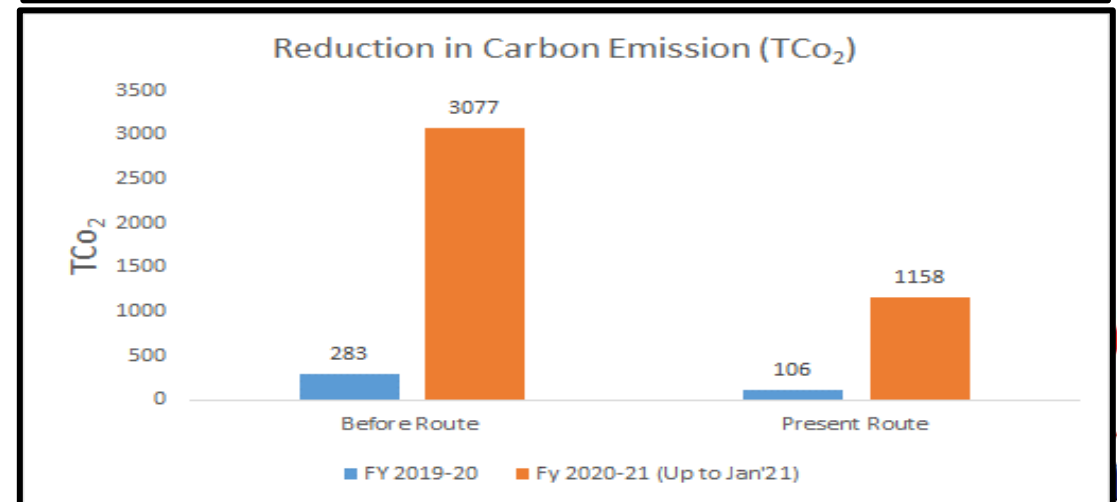
SCOPE- 3 :-Initiatives For Reduce Carbon Emission

Strategic decisions to reduce carbon emission:- Mutually agreement done between TATA Steel & JSW to provide HR Coils as per nearest Plant Location.

BEFORE		AFTER	
Angul to Khopoli	1654 KM	Angul to Kalmeshwar	868 KM
Dolvi to Kalmeshwar	887 KM	Dolvi to Khopoli	88 KM
Total Distance	2541 KM	Total Distance	956 KM
Transportation distance reduced by 1585 KM			



Year	Carbon Emission (tCO ₂) Before Route	Carbon Emission (tCO ₂) Present Route
FY 2019-20	283	106
Fy 2020-21	3077	1158



GHG INVENTORISATION

Paint Transportation Via Bulker And Storages In Cylindrical Tank

	Reduction in Paint Drum handling System	UoM	Qty.
	Average Monthly Production	Ton	22000
Back Coat	Backcoat Consumption	Ltr	79200
	No of barrel	No's	396
Primer Coat	Primer Consumption	Ltr	52800
	No of barrel	No's	264
Top Coat	Primer Consumption	Ltr	200000
	No of barrel	No's	1000
	Total No of barrel	No's	1660
	Total No barrel Unloading ,Shifting to coater room and empty barrel shifting to secondary sale will be eliminated/month	No's	660
	Reduction in paint Drum handling System	%	39.76

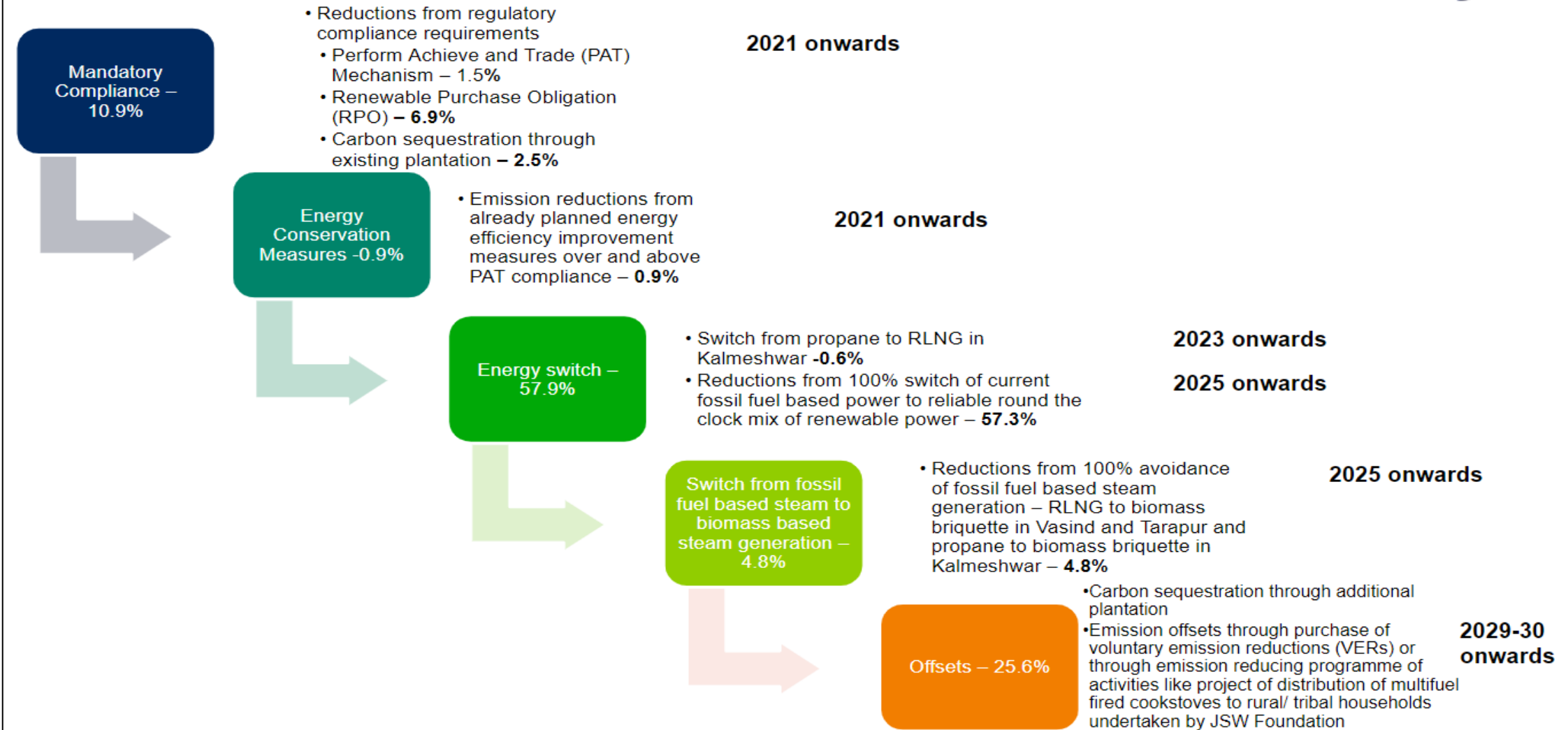


MANAGEMENT COMMITMENT TOWARDS CARBON NEUTRALITY

CO2 EMISSION REDUCTION



Proposed CFMP – with Timelines and % Reduction of FY 30 baseline



AWARENESS SESSIONS FOR EMPLOYEES

Through Inter School (200 School of Vidarbha) Energy Conservation & Science Exhibition



Through Energy Consumption Figures & Single Click Aux. Pump OFF Facility in all HMI's



LPG Consumption **7.8** kg/ton
Production Rate **21.7** ton/hr
Prod Efficiency **77.3** %

ALL PUMP OFF



AWARENESS SESSIONS FOR EMPLOYEES

Organized Urja Conclave for Energy Efficient Solutions (350 School Participated)

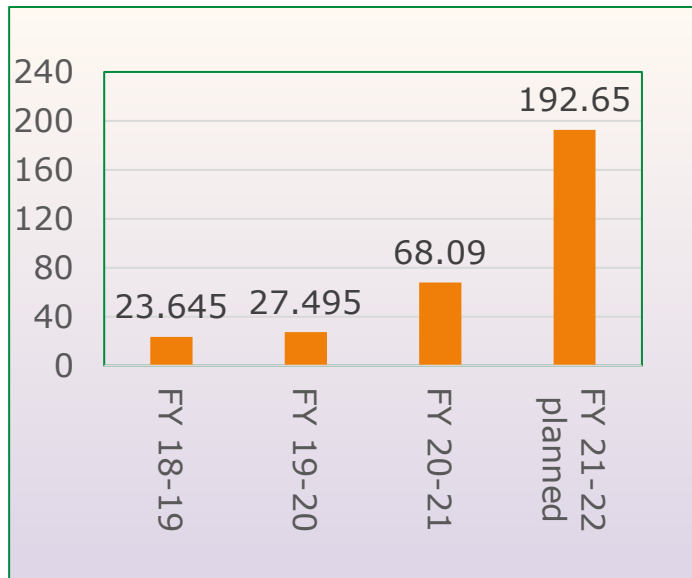


“Nukkad Natak” Organised on National Energy Week



SEPARATE BUDGET ALLOCATION FOR ENERGY CONSERVATION

Sr. no.	FY	Budget allocation (Cr.)
1	2018-19	23.645
2	2019-20	27.495
3	2020-21	68.09
4	2021-22	192.65



Sr. No	Name of Project	Expected Benefit in Energy	Project Cost (Rs in Crs)
1	New Color Coating line with Highest Fuel Efficiency of 0.3 MTPA	Spec. Energy 0.14 GCal /MT w.r.t existing level of 0.18 GCal /MT	140.00
2	VFD Drives for all Pumps and Blowers Application	Saving of Approx. 15 lacs of unit/Annum	0.65
3	Conversion of Propane with RLNG	Saving in Fuel Cost & sustainability	30.00
4	Redesigning of utility pipeline	Saving in pressure drop & transit losses	2.00
5	DC to AC Conversion of CGL 1. Line	Saving of approx. 2 Lacs unit/ month	4.50
6	Decentralization of Compressors	Saving of Approx. 10 lacs unit/Annum	0.35
7	Improving Efficiency of CGL1 Furnace	Reduction in Sp. Energy to 0.19 G Cal /MT from 0.23 G Cal/Mt	9.00
8	Energy Efficient IE3 Motors	Reduction in Electrical Power	0.75
9	RPO Obligation compliance with Roof Top Solar Electrical Power (1 MW)	Sustainability	6.0
Total			192.7

Awareness Creation & Involvement of Employees for Energy Conservation

POWER SUMMARY 3-Nov-16

Power Import/ consumption_N Detail		
Power Source	Today	Cumulative
MSR	265500	820500
DO SET - 1 (COG-1)	0	0
DO SET - 2 (COG-2)	0	0
DO SET - 3 (COG-3)	0	0
TOTAL POWER	265500	820500

POWER consumption_N DETAIL		
POWER CONSUMED	Today	Cumulative
POWER CONSUMED IN PLANT	253699	811394
TRANSFORMER LOSSES	4001	9106
PLANT POWER consumption_N (INCLUDING OTHER LOSSES)	249698	820500

UNIT WISE consumption_N DETAIL		
UNIT	Today	Cumulative

Daily Power Report Via Mail



Implementing ISO 50001



Display of Energy Policy

Recognition of Employees for their Initiatives by Awarding them with LED Bulbs



Major Achievements for Energy Excellence

Year	PAT CYCLE	NECA Awards	MEDA Awards
2019		Certificate of Merit	2 nd Position
2020			1 st Position
	4779 ESCerts Recommended during M&V audit against PAT-II		

A.R.S. ENERGY AUDITORS
BEE Accredited & Empaneled Energy Auditor Firm, MEDA Class-A Energy Auditor
 Head Office Address: A/1, A/101, Pramodini Palace CHS Ltd., Near Air India Colony, Virar (East), Maharashtra, India. Pin Code: - 401 305. Ph. No. :- +91 7507184478 .
 E-Mail IDs :- sachin.ameya@gmail.com, sachin@arsenergyauditors.com
 Web-www.arsenergyauditors.com

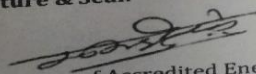
Ref: ARS/2018-19/PAT-II-M&V/JSW Steel,Kalmeshwar/05 Date: 23/07/2019

Form – B
(See rule 5)

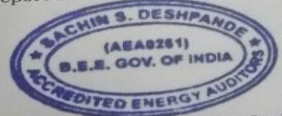

CERTIFICATE OF VERIFICATION

I/We **A.R.S. Energy Auditors**, the Accredited Energy Auditor, have undertaken a through independent evaluation of the activities undertaken by **M/S. JSW Steel Coated Products Ltd. (DC ID: INS0054MH)** a designated consumer for compliance with the energy consumption norms and standards specified under the Government of India Ministry of Power Notification no. : **S.O. 1264(E)**, dated the **31/03/2016** during the target year compared to the b2015line year and consequent entitlement or requirement of energy saving certificates and certified that,

- The verification of the data collection in relation to energy consumed and specific energy consumption per unit of production in the baseline year and in the target year in Form 1 under Rule 2007 or Rules 2008, has been carried out diligently and truthfully.
- The verification of the identified energy efficiency measures and the progress of their implementation given in Form 2 and Form 3 under Rules 2008 has not been carried out diligently and truthfully; because during M&V these forms were not applicable.
- The verification of the compliance with energy consumption norms and standards during the target year has been carried out diligently and truthfully.
- The verification of the total amount of energy saved, year-wise, after the baseline year and until target year or otherwise and request made by the designated consumer, the entitlement of **4742.59** (No's) energy saving certificate(s) required to **be issued or purchased** by him have been carried out diligently and truthfully.
- All reasonable professional skill, care and diligence have been taken in verifying the various verification activities, findings and conclusions, documents, reports, preparing the documents including the performance assessment document in Form 'A' and verification report and the contents thereof are a true representation of the facts.

Signature & Seal: 

Name of Accredited Energy Auditor for verification Seal : Mr. Sachin S. Deshpande.
 EmAEA Firm (069) : (AEA-0261)
 Designation : A.R.S. Energy Auditor, Virar.
 : Chief Consultant

Making Steel is our Profession.....



.....Generating Smiles³⁸ is our Passion