

# 22<sup>ND</sup> NATIONAL AWARD FOR EXCELLENCE IN ENERGY MANAGEMENT 2021



**ARUN K P, Asst. Manager - Electrical & Utilities**



**MD. NIZAM LOHAR, Asst. Manager - Mechanical**

**ITC LIMITED,  
AGRI BUSINESS DIVISION**

**KGLT, MYSURU**

**24<sup>th</sup> to 27<sup>th</sup> Aug 2021**

**CREATING SUSTAINABLE LIVELIHOODS AND A POSITIVE ENVIRONMENTAL FOOTPRINT**

# SCHEME



ITC – Agri Business Division : Introduction

Impact of Covid-19

Specific Energy trends

Global & National benchmarking

Energy Saving initiatives

Innovation in Energy conservation

Renewable energy footprint

Waste utilization & Management

Green House Gases - Inventorization

Greening the Supply chain

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Awards and Accolades



# ITC: Putting India First

Gross Sales Value\*  
**₹74,979 Cr**  
for the year ended  
31st March, 2021

Among the  
**Top 3**  
contributors to the  
Exchequer in the  
private sector in India

ITC's FMCG  
products reach over  
**150 million**  
households in India

'AA' rating  
by  
**MSCI-ESG**  
Highest amongst  
global tobacco  
companies

**13**  
businesses in  
**5**  
segments

Over  
**120**  
new product  
launches in  
2020-21

Over  
**100**  
countries where  
ITC exports

**4**  
million  
farmers  
empowered

ITC's FMCG  
products are  
available in  
**6 million**  
retail outlets

Over  
**900**  
patents filed

More than  
**26,000**  
employees

Over  
**200**  
manufacturing  
units

**107**  
hotel  
properties

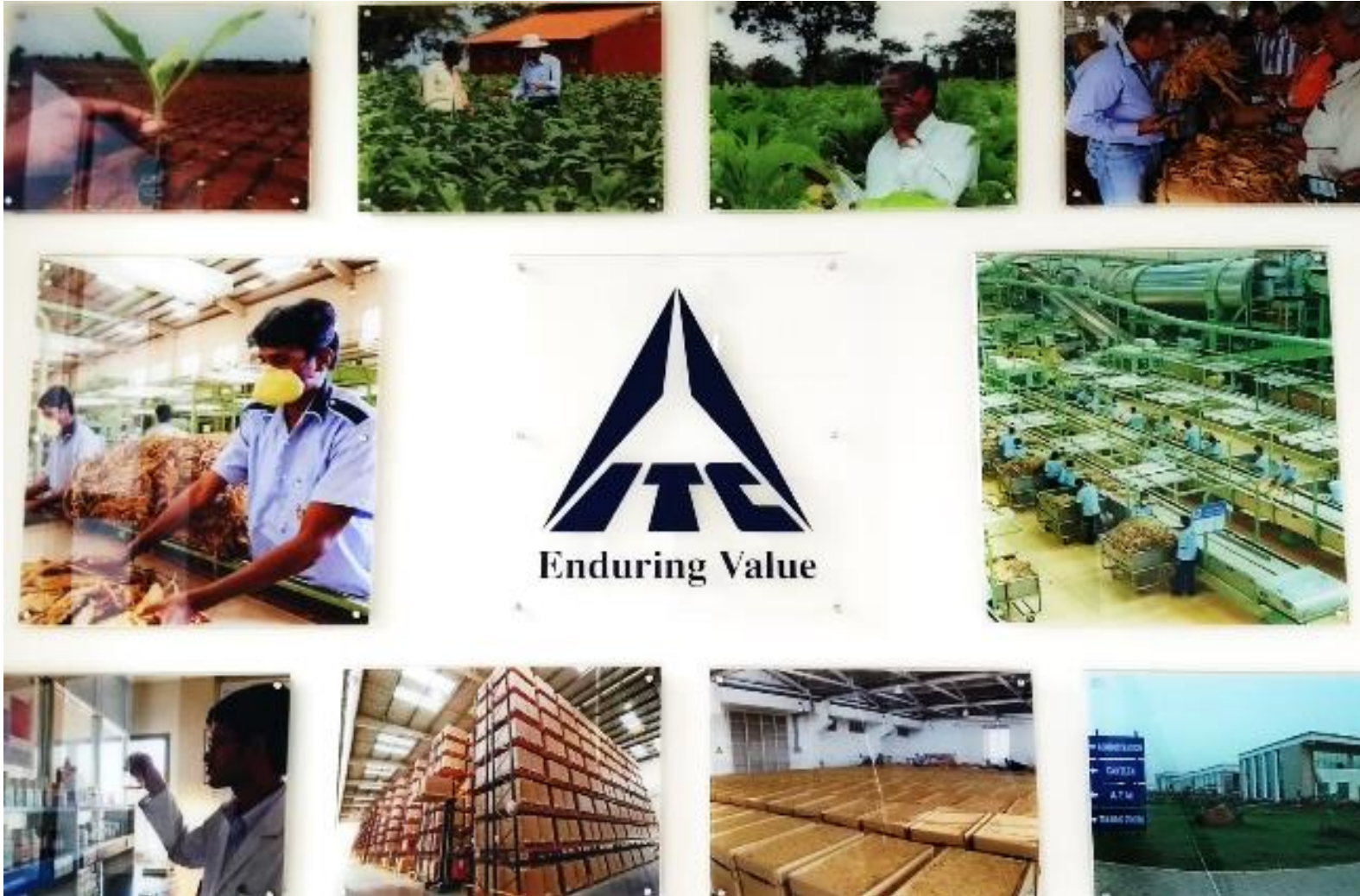
Over  
**6 million**  
sustainable  
livelihoods  
supported

The only Company in the world to be:





# ITC's AGRI BUSINESS DIVISION (ABD)



**Green Field Project commissioned  
2011**

**Commercial Production  
2012**

**Spread across  
80 Acres**

**Green Cover  
29 Acres (36%)**

**Renewable energy foot print  
99%**



# ITC's AGRI BUSINESS DIVISION (ABD)



ITC's Agri Business Division is one of India's largest Processor & Exporter of Agricultural products.

- Grains, Pulses & Oil seeds
- Spices
- Coffee
- Aqua
- Processed Fruits & Vegetable
- Frozen foods
- Leaf tobacco



## Leaf Tobacco:

- Largest Buyer, Processor & Exporter of Leaf tobaccos in India
- Serving customers over 50 countries & 70 destinations
- Green Leaf Threshing factories in AP & Karnataka





# ITC's AGRI BUSINESS DIVISION (ABD)



**FEEDING**



**CONDITIONING**



**PICKING**



**THRESHING AND CLASSIFICATION**



**Tobacco processing is done for following value addition.**

- ✓ Separation of Stem and lamina
- ✓ Improve the Shelf life of the product from 3 Months to 3 Years
- ✓ Separation of Non Tobacco Related Matter to ensure clean product



**REDRYING**



**PRESSING**



**PACKING**

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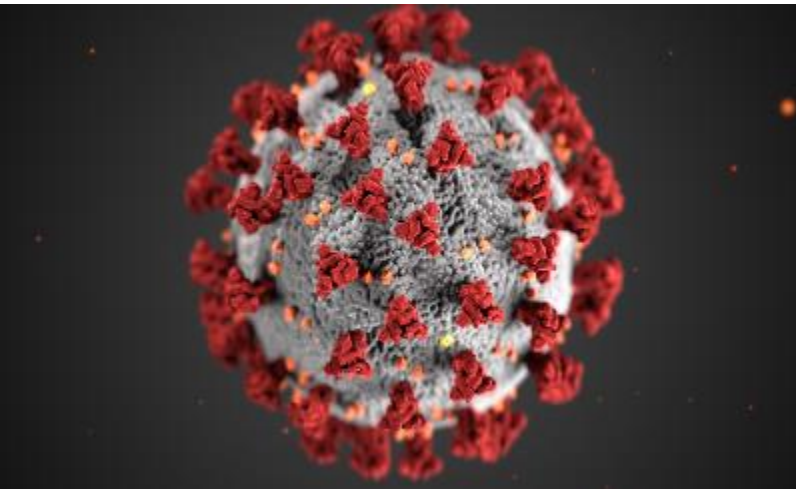
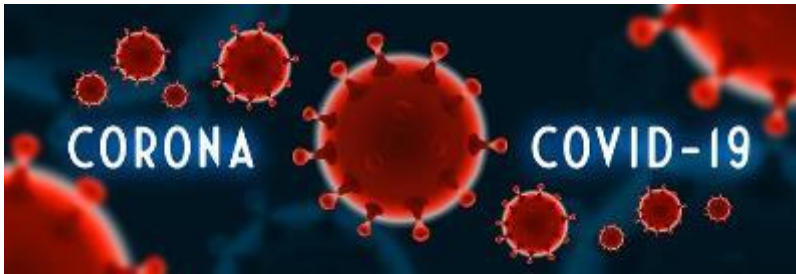
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# COVID-19 IMPACT

## COVID-19

## BUSINESS IMPACTS



High GHG emissions due to employee commutation

Increased trucks & trips



Disruption in factory operation planning

Reorganize the production planning



Higher Water consumption as a precautionary measure

Additional touch free wash basins



High specific energy consumption

More steam to meet product quality



Low annual maintenance days

Higher maintenance & operating cost



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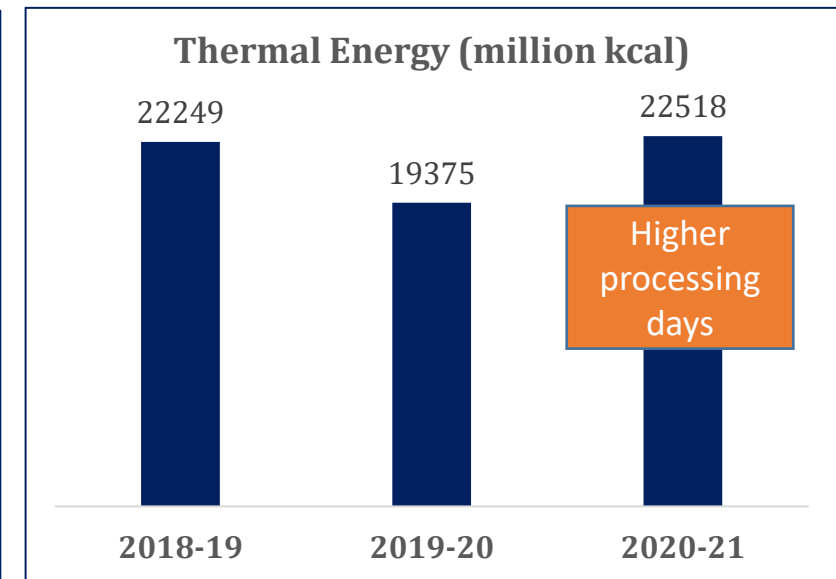
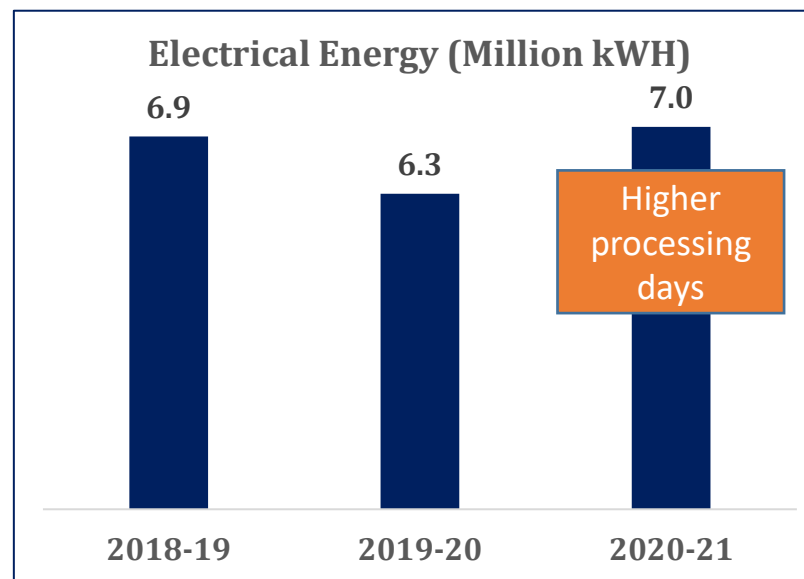
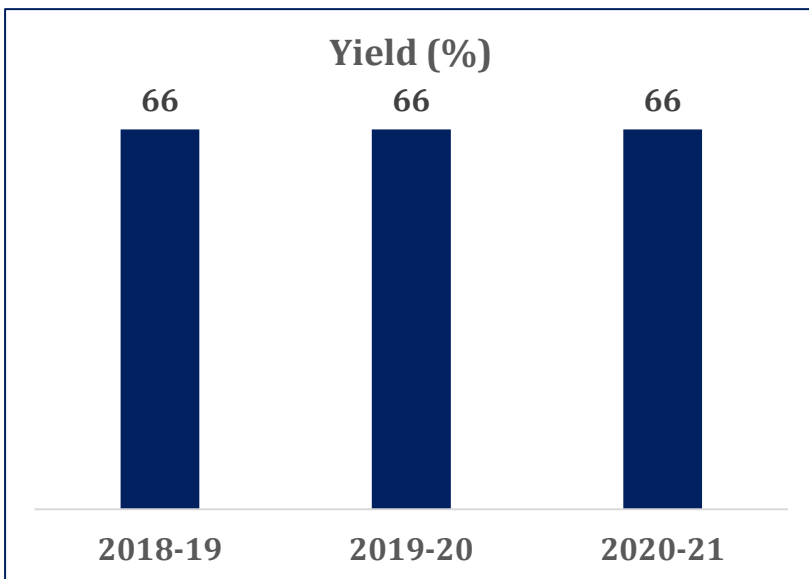
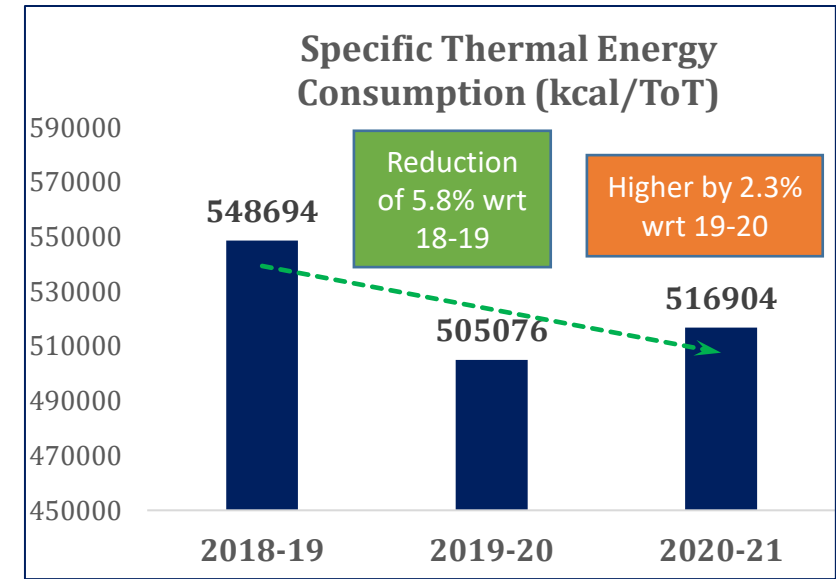
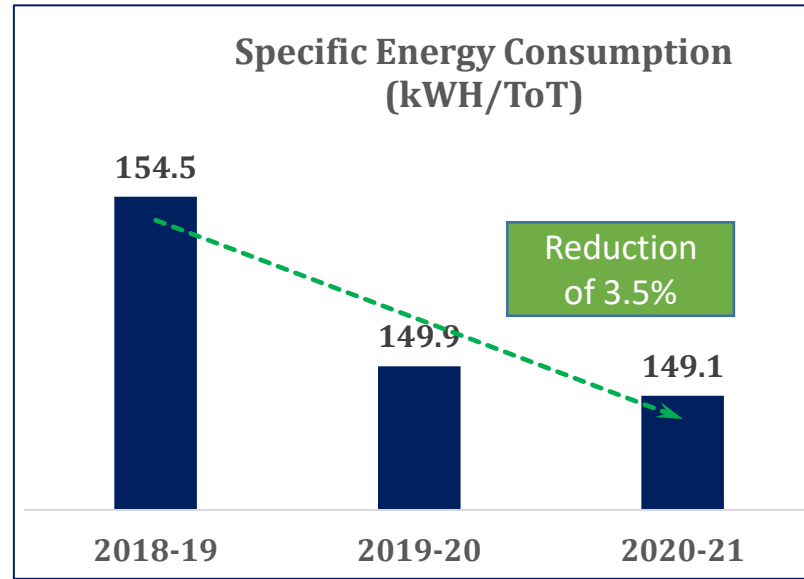
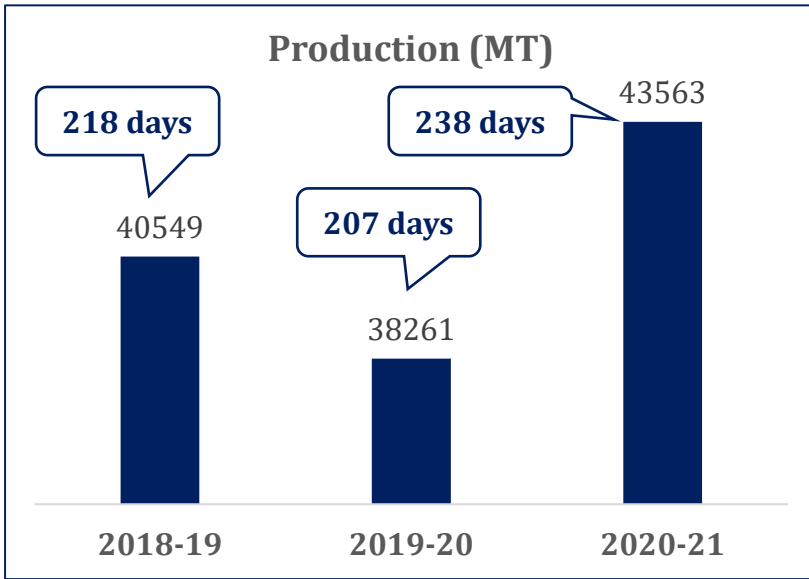
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Energy management system & IGBC

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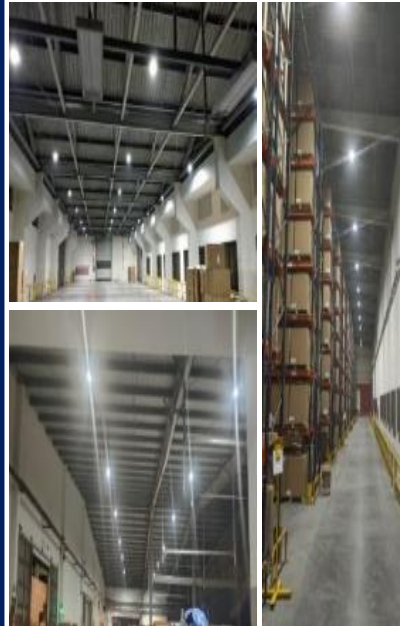
# Production & Energy Indices





# Summary of Initiatives : Electrical Energy

## LED Lighting



### Energy Saving

**Per day : 1161 Units**  
 No. of LED Lamps : 700  
 Annual saving : 278563  
 units  
 Saving in Rs. Lakhs: 20.6

## Layout modifications



### Energy Saving

**Per day : 470 Units**  
 No. of Initiatives: 13  
 Annual saving : 112694  
 units  
 Saving in Rs. Lakhs: 8.4

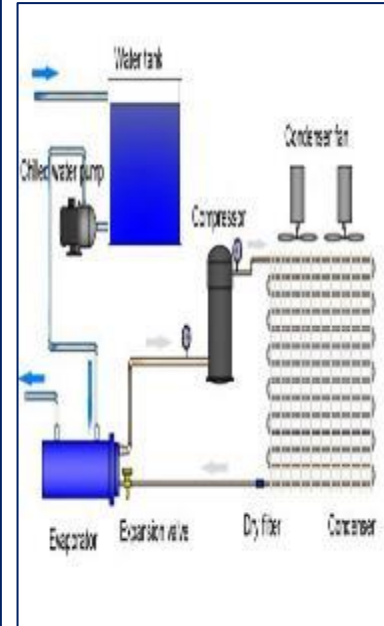
## Air compressor pressure optimization



### Energy Saving

**Per day: 249 Units**  
 No. of Initiatives : 1  
 Annual saving: 59760  
 Units  
 Saving in Rs. Lakhs: 4.4

## Reduction of Chiller condenser fan operation



### Energy Saving

**Per day: 19 Units**  
 No. of Drives: 1  
 Annual saving : 4534  
 Units  
 Saving in Rs. Lakhs: 0.3

## Right optimization of drives



### Energy Saving

**Per day: 211 Units**  
 No. of Drives: 8  
 Annual saving : 50573  
 Units  
 Saving in Rs. Lakhs: 3.7

## Energy Efficient Drives



### Energy Saving

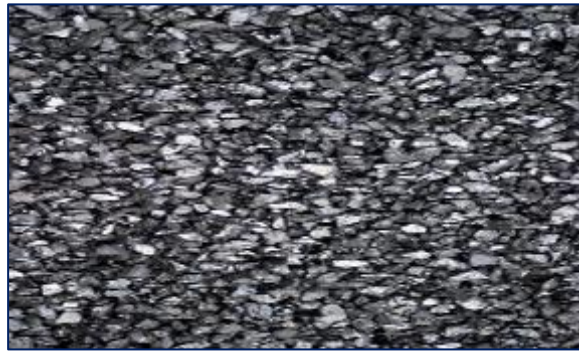
**Per day : 201 Units**  
 No. of Initiatives: 5  
 Annual saving : 48271  
 units  
 Saving in Rs. L: 3.6

# Summary of Initiatives : Thermal Energy

## Specific Initiatives towards conservation of Thermal Energy



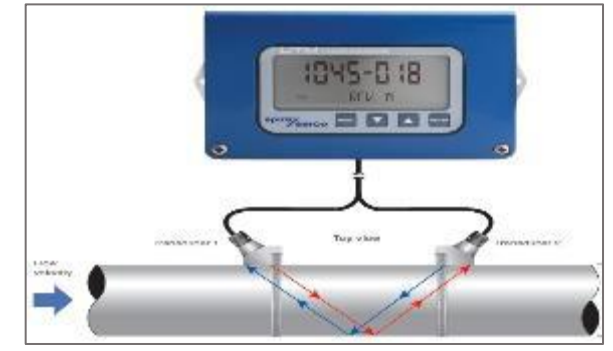
**Effective Utilization of Tobacco Dust (5% reduction in Coal)**



**Usage of Sieved Coal reduced unburnt in fly ash**



**Cylinder condensate recovery (2% improvement in condensate recovery)**



**Timer Based Steam to Canteen (0.4 Lakhs Savings)**



**Reduced steam pressure from 9 bar to 6 bar**



**Heat Recovery system in Stem dryer exhaust**



**Improved Condensate Recovery of over 40%**



**Steam Leakage Monitoring/Correction**



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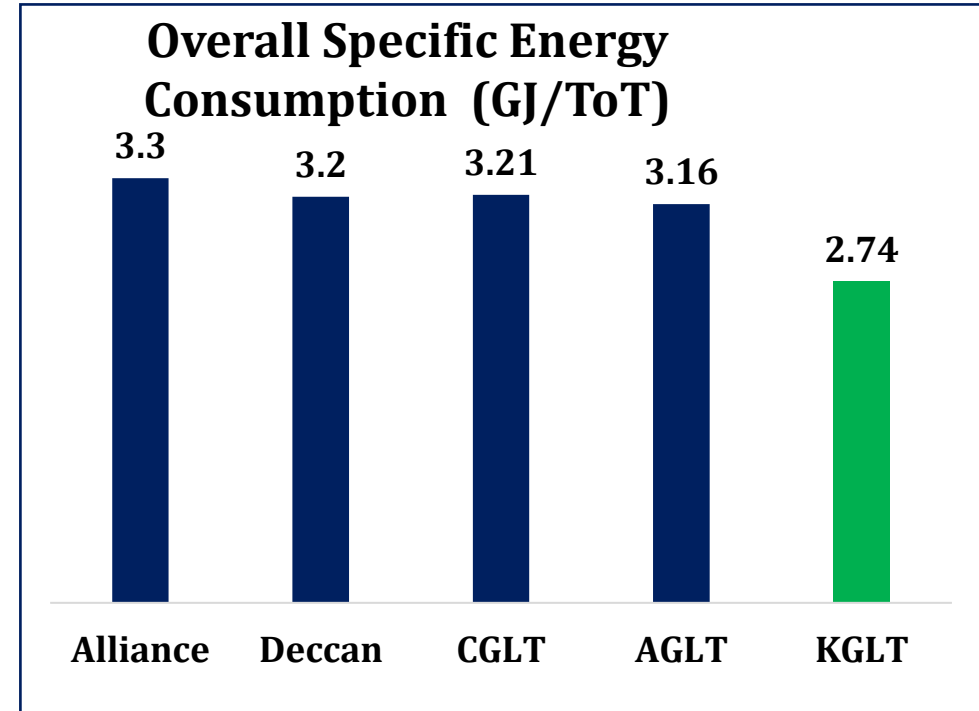
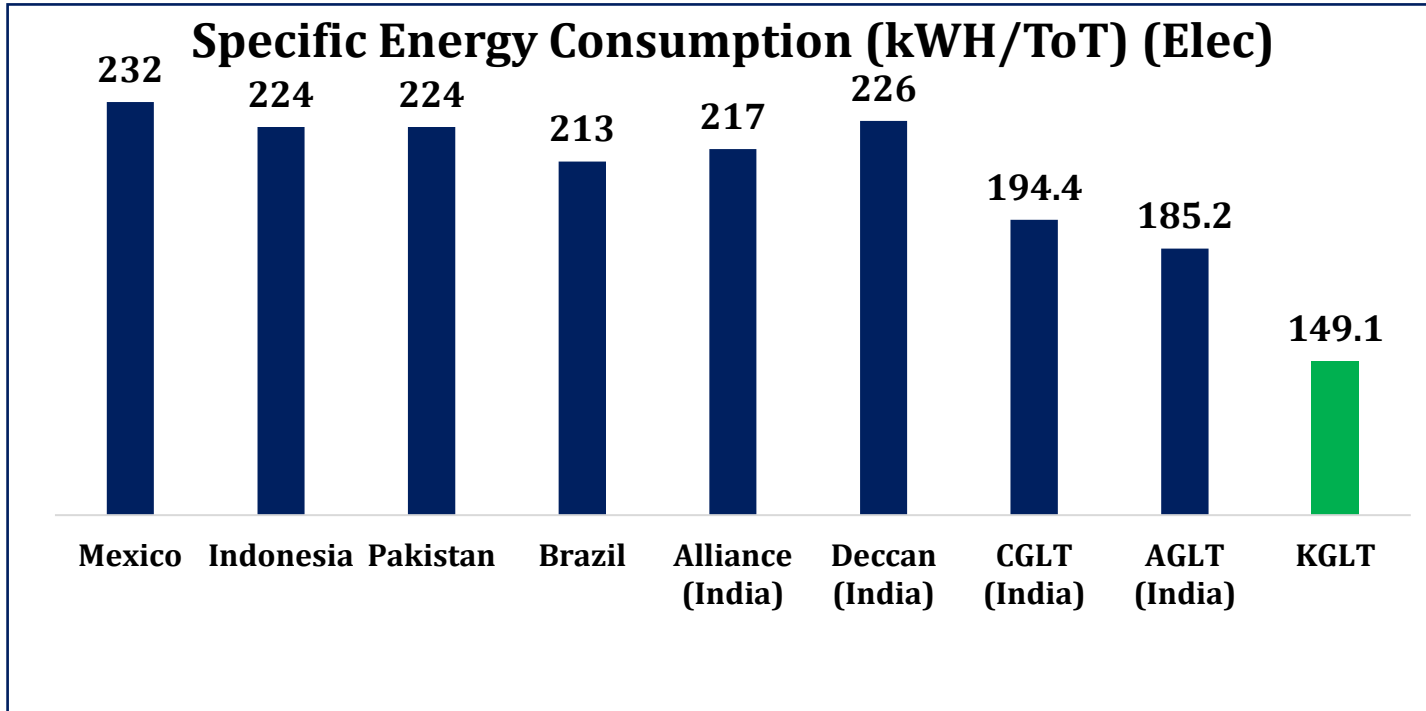
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Awards and Accolades

# Global and National Benchmark



**So, how do we fair against the global benchmark of Overall Energy Efficiency??**



**“GLOBAL BENCHMARK in Energy efficiency**

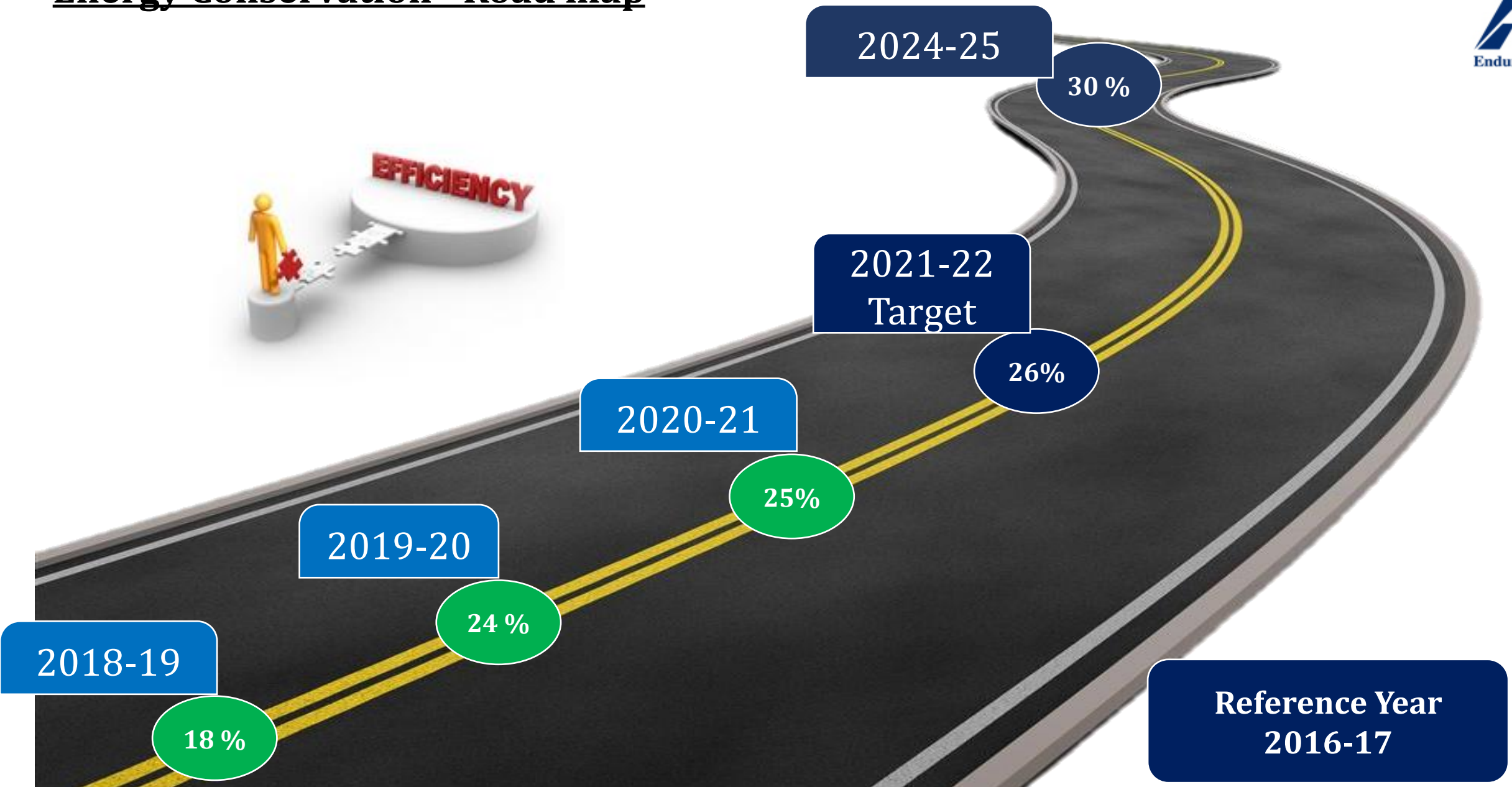
**ITC- KGLT is the most energy efficient unit amongst the competition**

- Energy Efficiency built into the design and layout
- Energy management committee to oversee the unit’s energy performance and drive innovation
- Continual improvement in the organizational DNA

Source : Global threshing team



# Energy Conservation - Road map



# Major Energy Conservation Plan 2021-22



- LED lighting

200 units / day



- Layout and Drive rating optimization – 4 initiatives

150 units / day



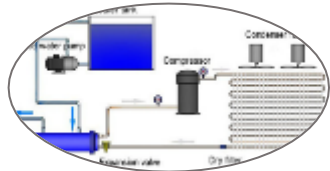
- VFD for identified drives

100 units / day



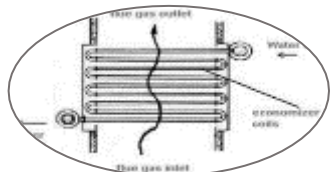
- IE3 / IE4 drives – 3 identified drives

90 units / day



- Chiller – Upgrading to Energy efficient chiller

10 units / day



- Explore use of briquettes at Boiler

100 Kgs of coal  
/ day



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# Energy Conservation Projects – Last 3 years



Year	No of initiatives	Investments (Rs Lakhs)	Savings (Rs Lakhs)
2018-19	6	Rs. 14.20 L [ Rs. 25.76 L incl of WTG – Quick Sense]	Rs. 10.8 L
2019-20	12	Rs. 12.29 L	Rs. 11.22 L
2020-21	14	Rs. 15.9 L	Rs. 11.43 L

**2018-19**

Energy Saving – 146056 kWh

LED Lighting – 93855 kWh

Layout & Drive optimization  
– 31755 kWh

Compressor pressure  
optimization – 20446 kWh

**2019-20**

Energy Saving – 149762 kWh

LED lighting – 72348 kWh

Layout & Drive Optimization  
– 56548 kWh

Energy Efficient drives  
– 20886 kWh

**2020-21**

Energy Saving – 141548 kWh

LED lighting – 58581 kWh

Layout & Drive Optimization  
– 14718 kWh

Energy Efficient drives  
– 68249 kWh

# Energy Conservation Projects : 2018-19



**2018-19**

Energy Saving – 146056 kWh

Energy Saving Initiatives	Energy savings (kWh/day)	Energy savings (kWh)	Savings (Rs. Lakhs)
LED Lighting	432	93855	6.95
Butts Picking Conveyors - Modification	133	17241	1.28
CFC 5 & 6 Lamina VOVs - Rating Optimization	92	11983	0.89
Desander Airlock Fan - Removal	16	1955	0.14
Training Center - Washroom Exhaust Fan replacement	5	576	0.04
Compressed Air - Pressure Optimization	249	20446	1.52
<b>Total</b>	<b>927</b>	<b>146057</b>	<b>10.8</b>



# Energy Conservation Projects : 2019-20



2019-20

Energy Saving – 149762 kWh

Energy Saving Initiatives	Energy savings (kWh/day)	Energy savings (kWh)	Savings (Rs. Lakhs)
LED Lighting	421	72348	5.36
IE3 drive for 1st Stage HAL Fans	109	20866	1.55
FE - Tip Slow moving conveyor-2 Removal	14	1755	0.13
Mini Sorter conveyors - 3 Nos. Removal	45	5797	0.43
Stem Dryer conveyor - 3 Nos. Removal	58	7410	0.55
CFC5 Lights Discharge Conveyor – Removal	15	1966	0.15
Stem Comp - VOV made Non-operational	114	14492	1.07
Stem Comp - Conveyor – Removal	8	1016	0.08
4th Stage Search Conveyor – Removal	11	1417	0.10
Desander Air - Lift fan made Non-operational	163	20825	1.54
Removal of Spillage conveyor at Decaking conveyor	7	839	0.06
Temperature based operation of Cooling Tower fans	26	1032	0.08
<b>Total</b>	<b>991</b>	<b>149762</b>	<b>11.22</b>

# Energy Conservation Projects : 2020-21



2020-21

Energy Saving – 141548 kWh

Energy Saving Initiatives	Energy savings (kWh/day)	Energy savings (kWh)	Savings (Rs. Lakhs)
LED Lighting	308	58581	4.73
VFD for PA Fan and Timer based auto purging of Bagfilter	242	54800	4.42
Pre-conditioning cylinder discharge conveyor – Rating Optimization	2	440	0.04
Scrap collection conveyor -2 – Rating Optimization	2	451	0.04
Combining of Search Conv - 1 & 2	11	2144	0.17
Chiller - Reduction of Condenser fan operation	19	3589	0.29
VFD for RO Plant High Pressure Pump	38	4737	0.38
Combining of Main Lamina Conv - 1 & 2	13	1656	0.13
IE3 drive replacement - 2nd Stg HAL Fans	68	6981	0.56
Dried stem air recirculation fan – Rating Optimization	65	4768	0.38
CFC-10 secondary winnover made Non-operational	24	334	0.03
NTRM classifier-1 string remover – Rating Optimization	8	572	0.05
NTRM classifier Lights discharge conveyor – 1 – Rating Optimization	10	763	0.06
IE4 drive replacement - 1T2	24	1731	0.14
<b>Total</b>	<b>835</b>	<b>141548</b>	<b>11.22</b>

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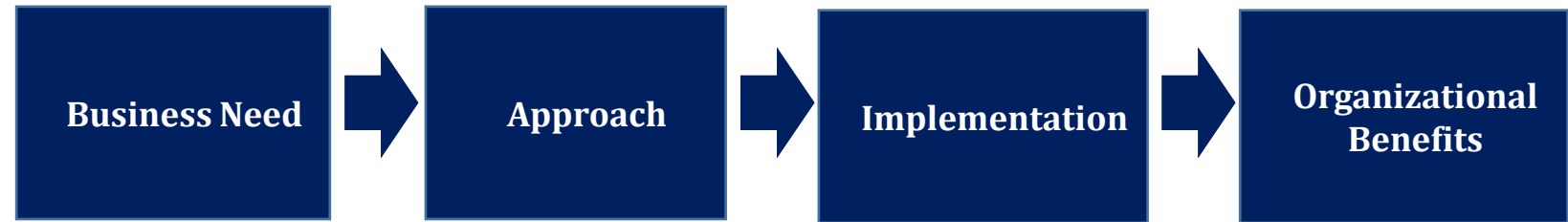
Employee involvement & Energy monitoring

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Learning from CII Energy Award or any other Award program

Awards and Accolades





**ITC organizes Organization level competition on Innovation projects across all its branches & awards the best innovation projects based on above said criteria.**

**Our Unit actively participated in such event involving all employees and participated in Divisional level competition.**

**Before**



**After**



**Business  
Need**

**Energy Conservation**

**Innovation  
Component**

**Process Change: Identification of  
Heat stream being not utilized and  
inhouse building of heat exchanger.**

**Project  
Outcome**

**Energy Saving - 200 kg of steam per  
day  
Savings in Rs. - 0.5 Lakhs**

**Organization  
Benefit**

**Low operating Cost**

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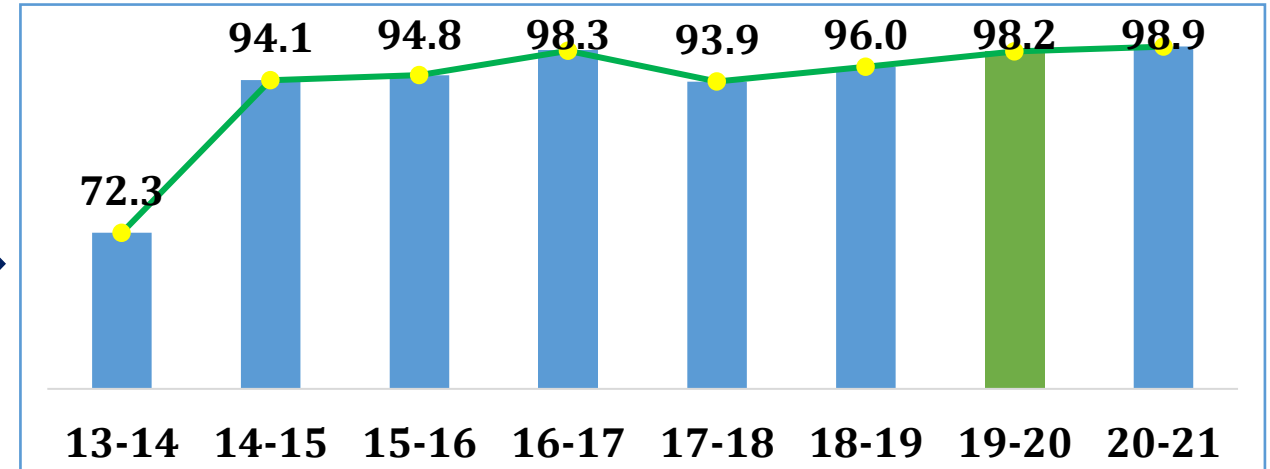
# Renewable Energy Footprint (%)



The Captive Wind Farm generates three times the energy requirement. Surplus Energy is wheeled to other Units and Businesses



## Renewable Energy Footprint %



150 Lakh Units



150 Lakh Units



98.2%

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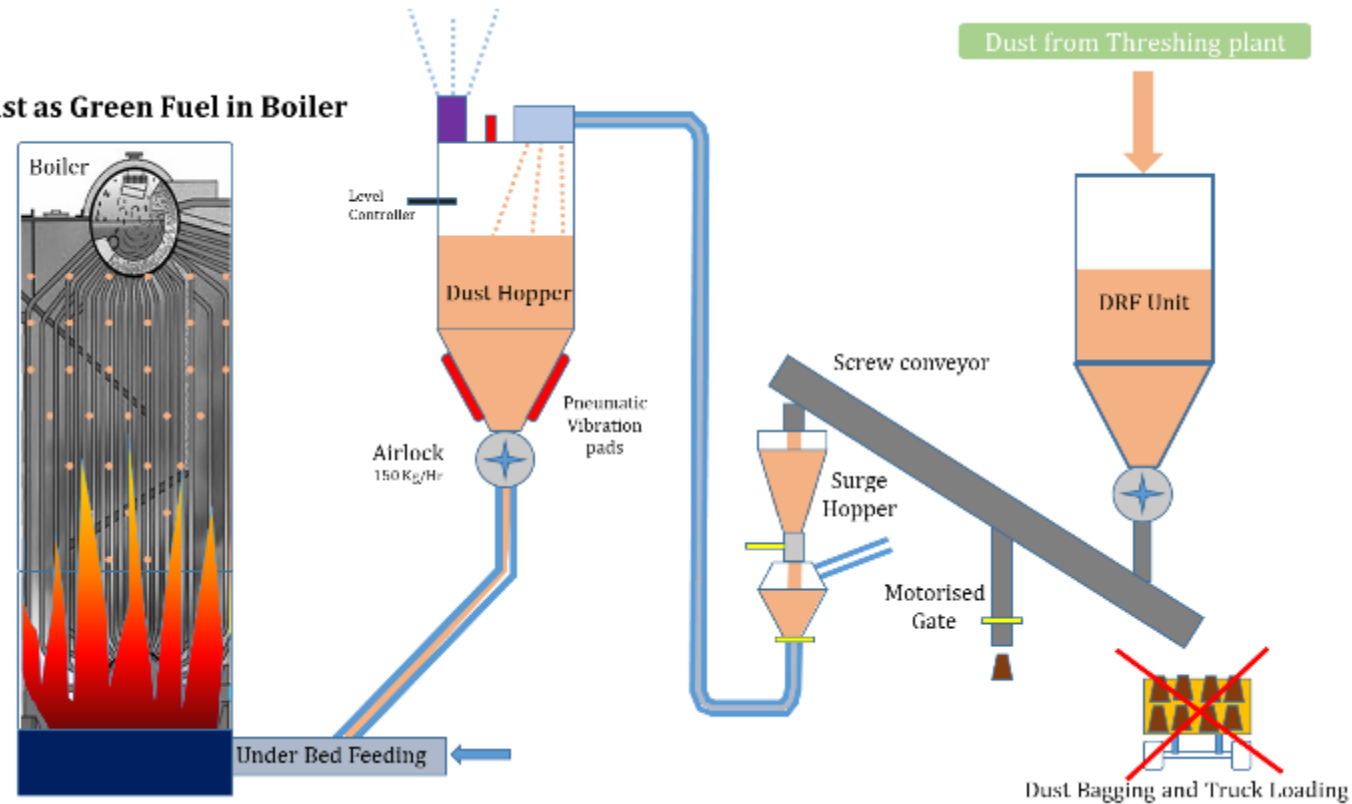
# Waste Utilization and Management

## Use of Tobacco Dust as co fuel in Boiler

- Dust has GCV of 3000 K Cal/Kg
- Reduction in Coal consumption :  
> 5%
- Study conducted for 2 years

## Waste Utilization from 18-19 to 20-21

Tobacco Dust as Green Fuel in Boiler

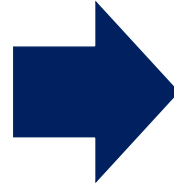


Sl No	Year (2019-20)	Waste Details	Quantity	GCV	Heat value	Waste as percentage of total fuel
1	2018-19	Tobacco Dust	292.7 MT	3340	977 million kcal	4.39 %
2	2019-20	Tobacco Dust	344.9 MT	2937	1013 million kcal	5.23 %
3	2020-21	Tobacco Dust	435.4 MT	2816	1226 million kcal	5.45 %



# Waste Utilization and Management

Wet Tobacco is  
compost and  
used as  
Manure for  
Gardening



Fly Ash used at  
Brick  
manufacturing



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# GHG Inventorizations



## GHG Inventorization & Public Disclosure

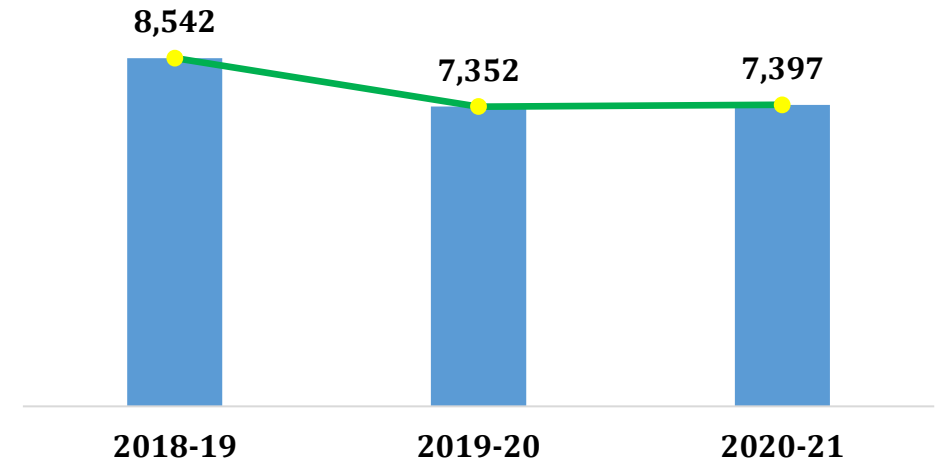
All Scope 1, 2 & 3 emissions being captured and disclosed to public on ITC Portal.

link: <https://www.itcportal.com/sustainability/sustainability-reports.aspx>

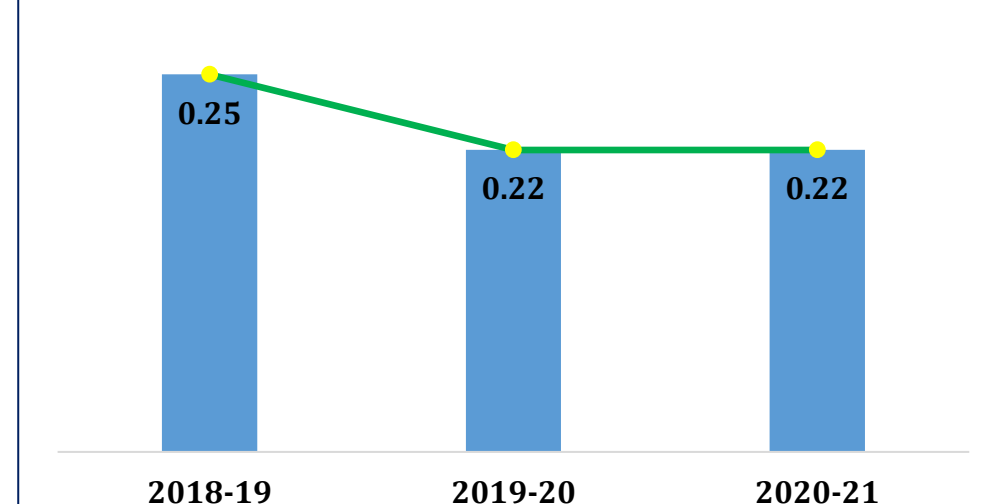
Target (short term/ long term) for CO2 emission reduction

Target : 2% reduction of Specific emissions YoY

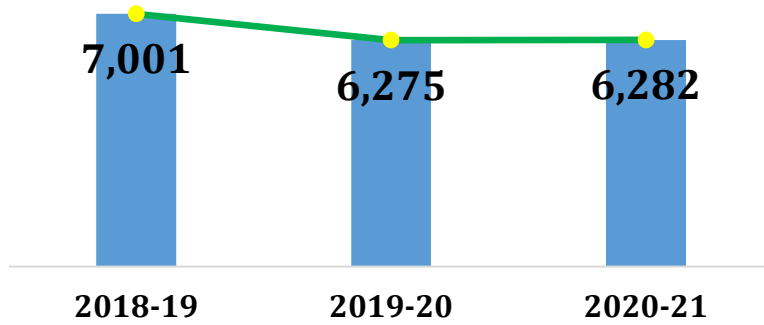
Absolute GHG Emissions (CO2e MT)



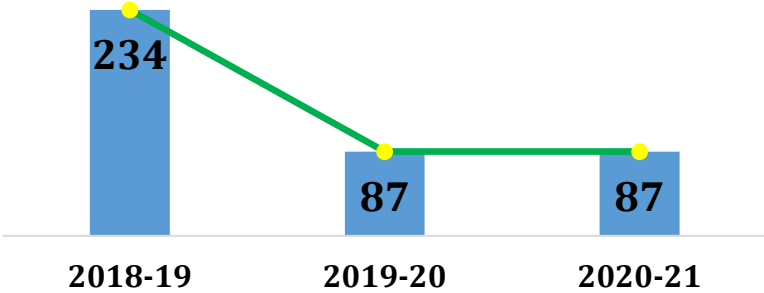
Specific GHG Emissions (CO2e/ ToT)



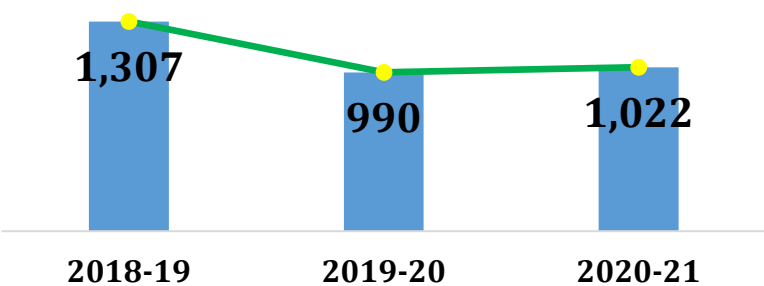
Scope1 (CO2e MT)



Scope2 (CO2e MT)



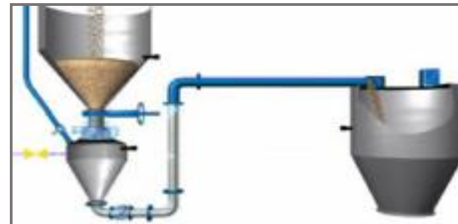
Scope3 (CO2e MT)



## Initiatives towards GHG emission reduction



- Wind Energy Utilization of 98.9%



- Improved Evaporation Ratio, condensate recovery & elimination of leakages



- Energy conservation initiatives



- Minimize DG operation thru increase in Grid availability



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# Greening of Supply Chain

## Supplier code of conduct - Environment

As a practice, we take a declaration “**ITC-Code of Conduct**” from all its key / major vendors on complying laws of all environment and adopt environment friendly technologies

Installation of Solar power in raw material warehouses during 19-20.

- Investment made to the tune of Rs 163 Lakhs
- Installed Capacity: 281 KWp
- Renewable Energy Footprint: 70%



ITC - Code of Conduct

# Greening of Supply Chain: Environment Integrity

Ensuring environmental sustainability, ecological balance, protection of flora and fauna, conservation of natural resources and maintaining quality of soil, water and biodiversity in villages.

Social interventions are mainly focused on the programs which result in the eradication of poverty, improving education in Government schools, promotion of preventive health care, sanitation and providing access to safe drinking water.



170,000 households benefited with clean drinking water (135+ RO Units)



2.35 lakhs artificial inseminations performed leading to over 82,000 live births



> 100,000 school children benefitted – class room, toilets, benches



1500+ Water Bodies: Tanks & Farm Ponds



Improvement in soil health: 60,000+ hectares under soil & moisture conservation



Social & Farm Forestry 40,000+ Hectares



Solid Waste Management Covering 25,000+ Households in AP & Karnataka



5200+ youth covered under various skill development program



5000+ households covered through sanitation program



35,465 Barns covered with energy conservation measures



Safe disposal of pesticide containers – 100+ Villages



Biodiversity Parks & Green Cover to protect natural flora & fauna in villages – 500 Hectares

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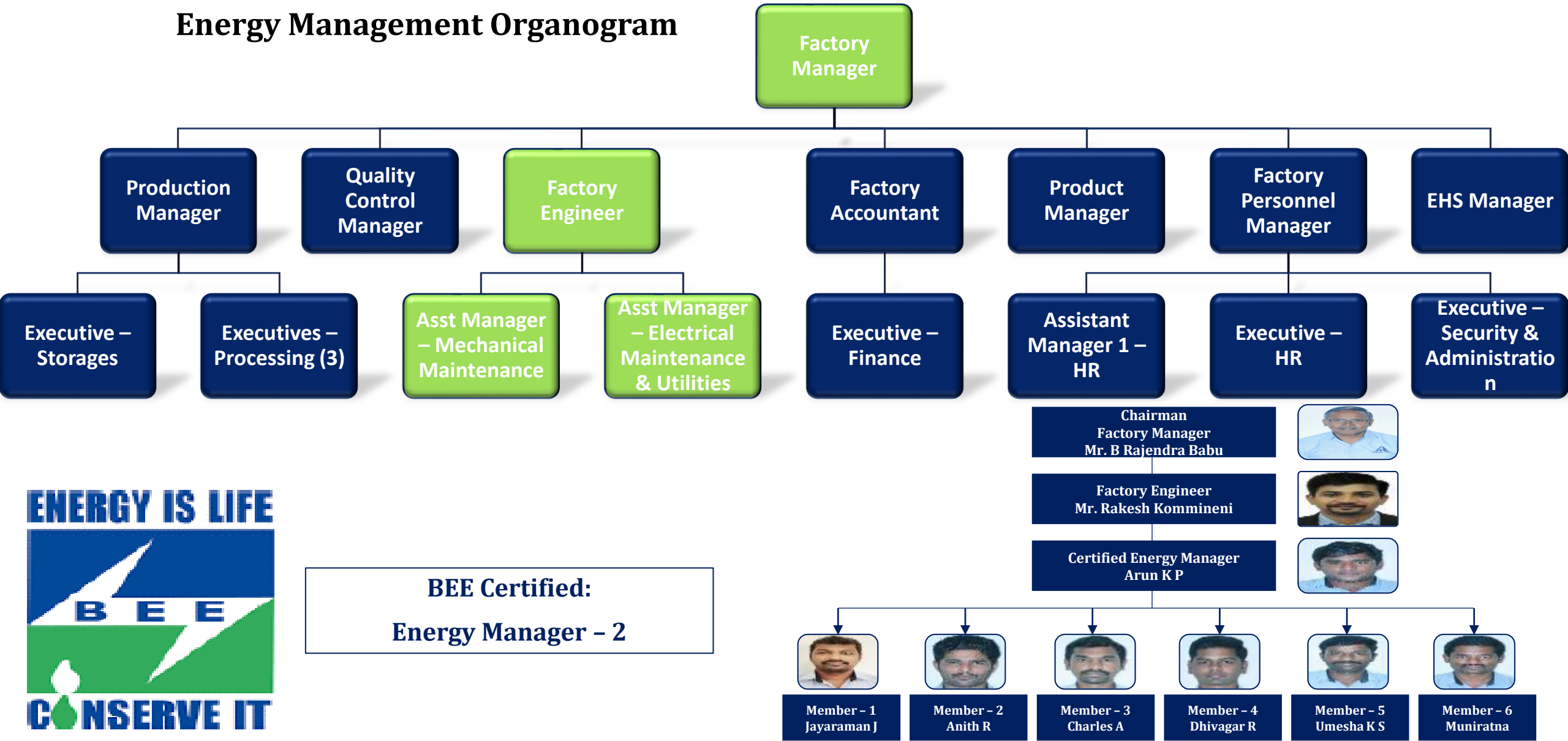
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# Teamwork, Employee Involvement & Monitoring



## Energy Management Organogram



**BEE Certified:  
Energy Manager - 2**

- Member - 1  
Jayaraman J
- Member - 2  
Anith R
- Member - 3  
Charles A
- Member - 4  
Dhivagar R
- Member - 5  
Umesha K S
- Member - 6  
Muniratna

# Energy Monitoring Format



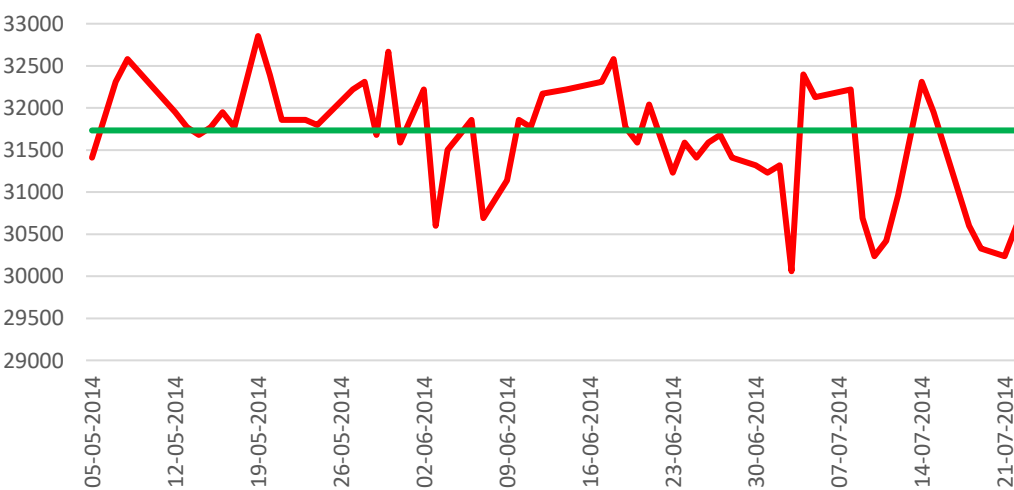
## KGLT Daily Energy Dashboard

- A dashboard with details of MCC wise consumption is analyzed daily
- Also Specific Energy is monitored
- Process & Utility units are monitored.
- Dashboard is mailed daily to all the stake holders

KGLT Energy Dashboard 22.07.2014  
 R.Chandra Shekhar, D. Chandrashekar, D. Nagaraj, D. Anil, Jayas Debnath, P. A. Ganesh, Ramachandra Kades, Anil K. B. K. Das, P. Venkatesh, P. Subramanyam, Praveen Kumar, Rajesh Kumar, Anil Kumar, T. R.

**KGLT ENERGY - UNITS CONSUMPTION DETAILS**

Target				1 QR				22.07.2014			
Energy	2014M	2014M	2014M	2014M	2014M	2014M	2014M	2014M	2014M	2014M	2014M
Energy	20000	18	10	10	10	10	10	10	10	10	10
Electricity	81324	88	38	32	32	32	32	32	32	32	32
Water	24588	0	0	0	0	0	0	0	0	0	0
Gas	24588	0	0	0	0	0	0	0	0	0	0



## Monthly Energy Dashboard

- Divisional level dashboard data review on monthly basis
- All GLTS energy performance will be compiled and reviewed for both for processing & Non-Processing days

Energy Conservation	KGLT	Energy Processing Days Lac Units	1.4031	-	-	-
	KGLT	Energy Non Processing Days Lac Units	1.0233	1.0359	0.8622	0.6924
	KGLT	Energy Additions Lac KWH Processing	-	-	-	-
	KGLT	Energy Reduction Lac KWH other than E	-	-	-	-
Water conservation	KGLT	Water Consumption KL Actual Processing	0			
	KGLT	Water Consumption KL Actual Non Proc	3630			423

Karnataka Wind Turbine	Karnataka	Net Gen Actual Lac units Month	7.07	10.48	23.83	34.32
	Karnataka	Machine Uptime Actual	80.0%	97.3%	99.4%	99.15%
	Karnataka	Grid Uptime Actual	98.1%	77.3%	99.7%	99.97%
	Karnataka	Banked Energy Lac units Cum	0.04	7.62	19.74	41.74
	Karnataka	Other ITC Units	4.70	1.9	10.85	11.59
	Karnataka	Third party sale Lac Units Month	0.00	0.00	0.00	0.00
	Karnataka	Site Visits Plan	0	0.00	1.00	0.00
	Karnataka	Site Visits Actual	0	1.00	1.00	0.00
	Karnataka	Submission of Scheduling and forecastir	No	No	Yes	Yes
	Karnataka	Wind Power Available days AGLT				
	Karnataka	Wind Power KGLT Lac units Month	2.33	1.01	0.85	0.69
	Karnataka	Grid - IEX/APGPCL KGLT Lac Units month	0.11	0.03	0.00	0.00
	Karnataka	DG KGLT Lac Units Month	0.06	0.02	0.01	0.00

## Quarterly Energy Dashboard

- Energy consumption & generation data is monitored on Quarterly basis at Corporate level
- All energy consumption data is uploaded in a portal and analyzed

## Renewable energy consumption (generated by ITC)

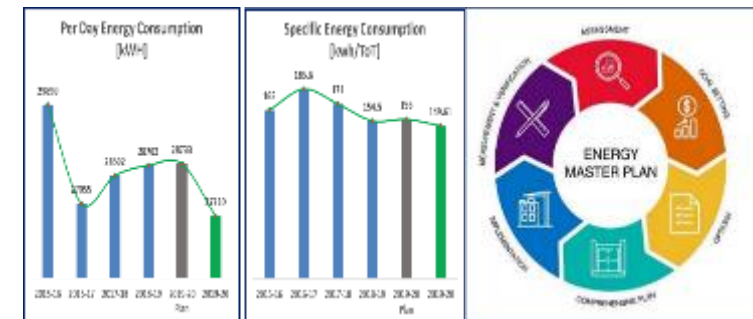
### Electricity from wind

	Value	Unit	Comment
1st quarter	460.5	MWh	Less processing days
2nd quarter	275	MWh	Plant was under shut down
3rd quarter	1659	MWh	Processing Re-started
4th quarter	2196	MWh	Full fledged Processing



## Annual Energy Review Mechanism

- Full year energy performance will be presented to DMC members.
- In the same forum, Target for next year will be presented.



# Energy Conservation – Awareness & Training Program

**Energy conservation month** organized to create awareness on energy and its importance among all the employees.

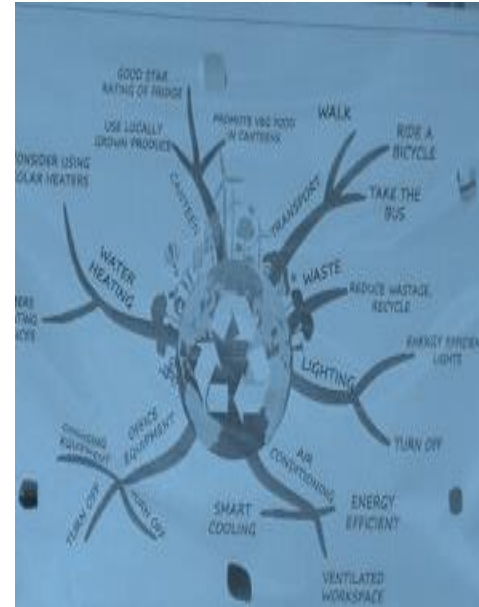
## Brief Statistical note about Energy month:

Organized a virtual awareness session on Energy conservation to the unit team and obtained energy conservation idea generation competition:

- ✚ 100% Participation
- ✚ No. of Ideas Generated: 54
- ✚ No. of Ideas Implemented: 23

## Unit organizes competition on:

- ✚ Slogans on Energy Conservation
- ✚ Awareness session on Energy Conservation to employees.



ITC LIMITED, AGRI BUSINESS DIVISION, KGLT  
CELEBRATES ENERGY MONTH

**ENERGY CONSERVATION MONTH**  
14<sup>TH</sup> DEC TO 31<sup>ST</sup> DEC 2020

UNIT'S INITIATION TOWARDS GREEN ENERGY  
&  
ENERGY CONSERVATION

- UNIT IS ABOUT 98.5% OF GREEN ENERGY ON OVERALL ELECTRICITY CONSUMPTION TILL DATE
- UNIT HAS CONSERVED 730 UNITS PER DAY TILL DATE FOR THE YEAR 20-21
- UNIT IS CONTINUOUSLY FOCUSING ON ENERGY CONSERVATION YOY
- UNIT HAS PLANNED TO TAKE CERTAIN INITIATIVE TOWARDS CONSERVING ENERGY BY ALL YOUR ACTIVE PARTICIPATION.

**NATIONAL ENERGY CONSERVATION DAY, 14<sup>TH</sup> DEC 2020**

**ENERGY CONSERVATION -  
Campaign & Awareness  
Program**



# SCHEME



ITC – Agri Business Division : Introduction

Impact of Covid-19

Specific Energy trends

Global & National benchmarking

Energy Saving initiatives

Innovation in Energy conservation

Renewable energy footprint

Waste utilization & Management

Green House Gases - Inventorization

Greening the Supply chain

Employee involvement & Energy monitoring

Energy management system & IGBC

Learning from CII Energy Award or any other Award program

Awards and Accolades



# Energy management systems & IGBC



## *Implementation of ISO 50001*

### **Energy Budget:**

- Prepared road map for ISO 50001.
- Target for obtaining ISO50001 certification by 2021-22.
- Thorough understanding of standard requirements.



## *% investment of energy saving projects on total turnover of the company*

### **% investment on Energy Conservation:**

- Company turnover (20-21): Rs. 821 Cr.
- Investment on Energy Conservation: Rs. 90 Lakhs
- **% investment over Turnover: 0.11%**



## **“IGBC GOLD” rating**

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Awards and Accolades

# Learning from CII Energy Award or any other Award program

## Key Learning from CCI Energy Award

### Key Learnings

- ✓ **Exposure to latest technology in market towards energy conservation**
- ✓ **Pick up suitable Energy Conservation initiative like Godrej's Control Air, Intelligent Flow Control of Air compressor, Solar VFDs for pump sets etc.**
- ✓ **Exposure to vendors like ESCOs, RE players, auditors etc.**
- ✓ **Development towards soft skills in preparing presentation and presenting skills.**



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# Awards & Accolades



**ISO 45001  
2018**



**ISO 9001  
2015**



**ISO 14001  
2015**



**ISO 17025  
2017**



UNIT RECOGNIZED WITH  
**“SHRESHTA SURAKSHA  
 PURASKARA”** (SILVER  
 TROPHY) AT NATIONAL LEVEL  
 BY NATIONAL SAFETY  
 COUNCIL



Karnataka State Level Safety Award -  
2015  
Large Scale Industry category.



2nd Best Project in CII's National  
Level Competition



Best Paper Finalist at Engineering  
Lean Six Sigma Conference (Institute  
of Industrial Engineers (Florida,  
USA)).



**“Prashamsa Suraksha  
Puraskara”**  
Award by National Safety Council,  
Karnataka Chapter



3<sup>rd</sup> Best Safe Boiler at State Level



# Awards & Accolades

**2018-19**

Six teams participated in the Zonal level QCC and Won **"Silver"** and **"Bronze"** awards



**2019-20**

Two teams participated in the National level QCC and Won **"Excellent"** and **"Distinguish"** award for KGLT

**2020-21**

Eight teams participated in the Zonal level QCC and Seven teams Won **"GOLD"** and one team won **"SILVER"** awards

**UTTAMA SURAKSHA PURASKARA** FROM NATIONAL SAFETY COUNCIL - KARNATAKA



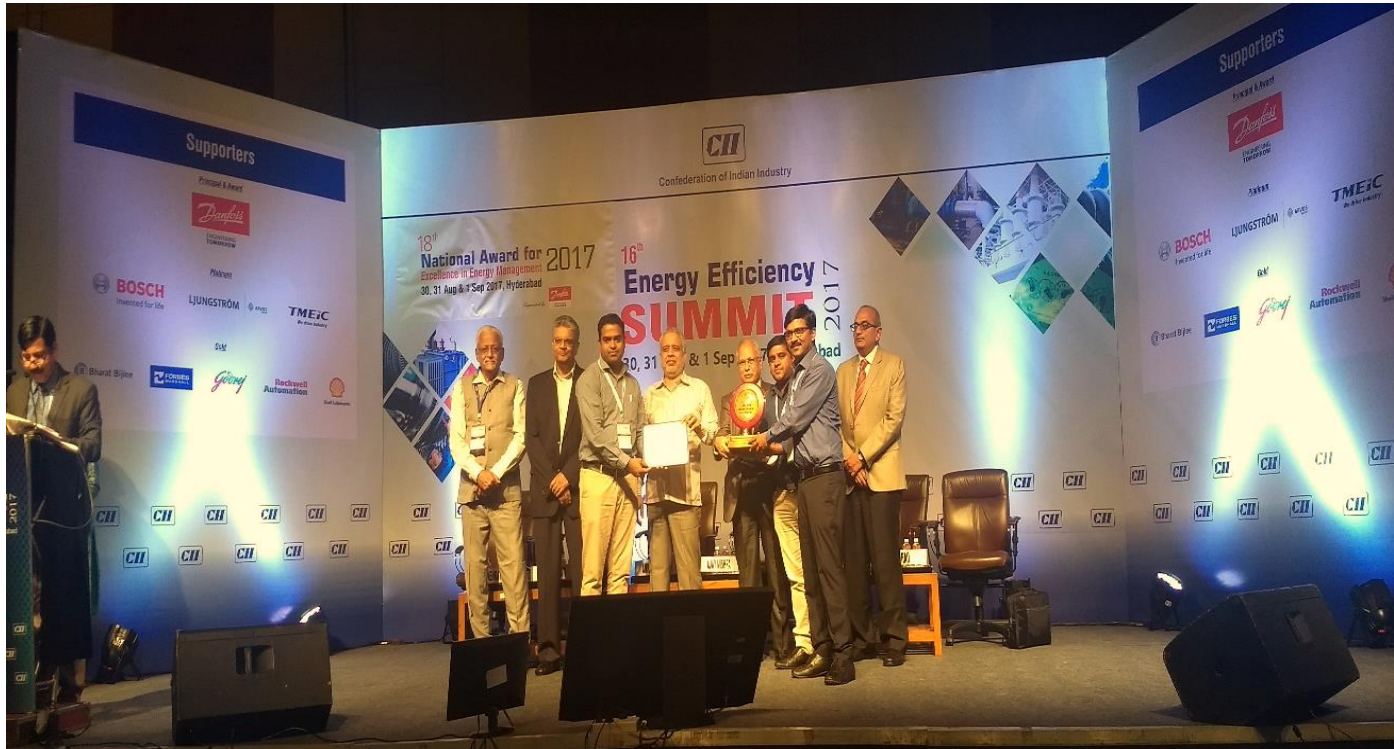
**SHRESHTA SURAKSHA PURASKARA** FROM NATIONAL SAFETY COUNCIL - KARNATAKA



**Mr. MUNIRATHNA, BOILER OFFICER** RECEIVED STATE LEVEL **1<sup>ST</sup> PRIZE** IN SAFETY POSTERS DRAWING COMPETITION



# National Award for Excellence in Energy Management, 2017 organized by CII



**Overall 154 Indian Companies/Units from various sectors like Automobiles, Buildings, Metals and General category competed for the coveted award, out of which 66 Companies/Units were awarded the "Excellence Energy Efficient Unit Award"**

**KGLT recognized with "Excellent Energy Efficient Unit Award"**



# National Award for Excellence in Energy Management, 2020 organized by CII



## ITC LIMITED, AGRI BUSINESS DIVISION, NANJANAGUDU

EXCELLENT ENERGY EFFICIENT UNIT



B RAJENDRA BABU

FACTORY MANAGER

“

CII's National Award always inspires us to surpass our past achievements & continue our journey on Energy Excellence. This made us to come for 2<sup>nd</sup> time in last 3 years.

”

### Team Members



### UNIQUE ACHIEVEMENTS

- Renewable Energy Footprint at 98.3% [Electrical Energy]
- Benchmarked performance in Energy Efficiency
- Surpassed the target energy conservation over last 5 years
- Reduction Specific energy consumption from 189 kWh/ToT (2017-18) to 149.9 kWh/ToT

21<sup>st</sup> National Energy Award for  
Excellence in Energy Management **2020**



Confederation of Indian Industry  
125 Years - Since 1895





**ITC-KGLT-MYSORE**

**Most Energy Efficient Unit across the globe [ GJ/T]**

**Renewable Energy Footprint at 98.9% [ Electrical Energy]**

**GHG Inventorization - National Benchmark across other Green Leaf Processing Units**

**STP Audit for Sustainable Tobacco Programme**  
Highest STP score of 92% in India (next best is 62%)

# THANK YOU



*Saving of One Unit of Energy  
is equal to  
Generation of Two units of Energy*

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